=> d his

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(FILE 'HOME' ENTERED AT 13:47:59 ON 31 OCT 2000)
     FILE 'HCAPLUS' ENTERED AT 13:48:10 ON 31 OCT 2000
L1
           221 S BRUNNER M?/AU
L2
           45 S BOTTCHER A?/AU
            49 S BREITSCHEIDEL B?/AU
L3
L4
            52 S HALBRITTER K?/AU
L5
           104 S HENKELMANN J?/AU
L6
           16 S THIL L?/AU
L7
            70 S PINKOS R?/AU
L8
            1 S L1 AND L2 AND L3 AND L4 AND L5 AND L6 AND L7
               SELECT RN L8 1
     FILE 'REGISTRY' ENTERED AT 13:49:02 ON 31 OCT 2000
L9
     35 S E1-35
    FILE 'HCAPLUS' ENTERED AT 13:49:09 ON 31 OCT 2000
           1 S L8 AND L9
L10
     FILE 'REGISTRY' ENTERED AT 13:52:12 ON 31 OCT 2000
L11
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L12
            50 S L11
L13
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            50 S L13
L14
L15
             STR L13
            50 S L15
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L18;
            1 S PHTHALIC ACID/CN
L19
             1 S ISOPHTHALIC ACID/CN
L20
             1 S TEREPHTHALIC ACID/CN
             1 S TRIMELLITIC ACID/CN
L21
             1 S TRIMESIC ACID/CN
L22
     1 S PYROMELLITIC ACID/CN
L23
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L27
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L28
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L29
               STR L24
L30
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L31
               STR L26
L32
               STR L31
L33
               STR L25
L34
               STR L32
L35
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L39
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L42
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L49
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L50
         145711 S L49
L51
            612 S L50(L) HYDROGENAT?
L52
             96 S L51 AND (FE OR CO OR RU OR RH OR OS OR IR)
L53
             52 S L51 AND (IRON OR COBALT? OR RUTHEN? )
L54
             24 S L51 AND (RHODIUM OR OSMIUM OR IRIDIUM)
L55
             15 S L51 AND GROUP VIII
            121 S L52-L55
L56
L57.
            1 S L56 AND (MACROPORE OR (MACRO OR LARGE) (4A) PORE)
L58 .
              1 S L56 AND (MACROPORE OR (MACRO OR LARGE) (4A) (PORE OR POROUS))
L59
              8 S L56 AND GROUP VIII(9A) HYDROGENAT? (3A) CATALY?
             21 S L56 AND (RHODIUM OR OSMIUM OR
IRIDIUM) (9A) HYDROGENAT? (3A) CATA
             39 S L56 AND (IRON OR COBALT? OR RUTHEN?
) (9A) HYDROGENAT? (3A) CATAL
L62
             17 S L56 AND (FE OR CO OR RU OR RH OR OS OR
IR) (9A) HYDROGENAT? (3A)
L63<u>°</u>
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L64;
             1 S L63 AND L58
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     FILE 'HCAPLUS' ENTERED AT 14:34:25 ON 31 OCT 2000
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                SET SMARTSELECT OFF
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L67
            58 S L66 AND L28
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L68
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L69
             1 S L58 AND L67
L70
             58 S L68 NOT L69
L71
              2 S L56 AND (MACRO?)
L72
              1 S L56 AND LARGE
              3 S L71 OR L72
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L74
          62133 S BENZENEPOLYCARBOXYLIC? OR PHTHALIC OR ISOPHTHALIC OR
TEREPHHA
L75
          19938 S TRIMELLITIC OR TRIMESIC OR HEMIMELLITIC OR PYROMELLITIC
L76
            514 S (L74 OR L74) (9A) HYDROGENAT?
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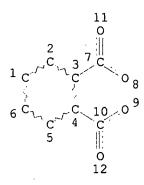
KHARE 09/581843 Page 3

L77	185	S L76 AND (MACRO? OR LARGE)	
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L79	1	S L76 AND MACROPOROUS?	
L80	3	S L78 OR L79	
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=> d que 149

L24

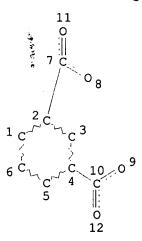
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STEREO ATTRIBUTES: NONE L25 STR



NODE ATTRIBUTES: DEFAULT MLEVEL IS ATOM DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES: RSPEC I NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L26 STR

KHARE 09/581843

Page 4

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GRAPH ATTRIBUTES: RSPEC I NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE

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DEFAULT MLEVEL IS ATOM
DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L44 STR

KHARE 09/581843

Page 5

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CONNECT IS E2 RC AT 5
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DEFAULT ECLEVEL IS LIMITED

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RSPEC I

NUMBER OF NODES IS 12

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DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L46 STR

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DEFAULT ECLEVEL IS LIMITED

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RSPEC I

NUMBER OF NODES IS 15

NODE ATTRIBUTES:

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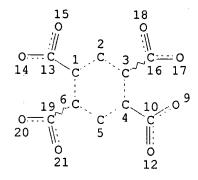
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GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 15

STEREO ATTRIBUTES: NONE L48 STR



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CONNECT IS E2 RC AT

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DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

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NUMBER OF NODES IS 18

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L47 OR L48)

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ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2000 ACS
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     1999:409576 HCAPLUS
AN
DN
     131:45534
ΤI
     Method and macroporous catalysts for the hydrogenation of dialkyl
     benzenedicarboxylates into dialkyl cyclohexanedicarboxylate plasticizers
TN
     Brunner, Melanie; Boettcher, Arnd; Breitscheidel, Boris; Halbritter,
     Klaus; Henkelmann, Jochem; Thil, Lucien; Pinkos, Rolf
PA
     BASF A.-G., Germany
SO
     Ger. Offen., 8 pp.
     CODEN: GWXXBX
DT
     Patent
LA
     German
FAN.CNT 2
                                           APPLICATION NO. DATE
     PATENT NO.
                      KIND
                            DATE
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                       A1
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                          19990701
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                      A1
                                           WO 1998-EP8346 19981218
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         RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
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     EP 1042273
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                                                            19981218
         R: BE, DE, ES, FR, GB, IT
PRAI DE 1997-19756913 19971219
     DE 1998-19832088
                      19980716
     WO 1998-EP8346
                      19981218
AΒ
     Dialkyl cyclohexanedicarboxylates (e.g., diisooctyl 1,2-
     cyclohexanedicarboxylate), useful as plasticizers, are prepd. in high
     yield and selectivity with reduced byproduct formation by the
     hydrogenation of the corresponding dialkyl benzenedicarboxylates (e.g.,
     diisooctyl phthalate) in the presence of a catalyst comprising Ru
     alone or in addn. to .gtoreq.1 of Group IB, VIIB, or VIII metal(s) on a
     macroporous support (e.g., alumina) having an av. pore diam. of
.gtoreq.50
     nm, a BET surface area of .ltoreq.30 m2/g, a catalytically active
metal(s)
     content of 0.01-30%, and a ratio of the surface area of the catalytically
     active metal(s) to that of the carrier of <0.05. The catalysts have
     10-50% of their pore vol. due to macropores having a diam. of
     50-10,000 nm and 50-90% of their pore vol. due to mesopores with a diam.
     of 2-50 nm, the sum total of both types of pore areas being 100%.
     166412-78-8P 227472-91-5P 227472-92-6P
IT
     RL: MOA (Modifier or additive use); SPN (Synthetic preparation); PREP
     (Preparation); USES (Uses)
        (method and macroporous catalysts for the hydrogenation of dialkyl
       benzenedicarboxylates into dialkyl cyclohexanedicarboxylate
        plasticizers)
RN
     166412-78-8 HCAPLUS
CN
     1,2-Cyclohexanedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)
```

227472-91-5 HCAPLUS RN

1,2-Cyclohexanedicarboxylic acid, diisooctyl ester (9CI) (CA INDEX NAME) CN

RN 227472-92-6 HCAPLUS

1,2-Cyclohexanedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX CN NAME)

100-21-0D, Terephthalic acid, dialkyl esters 117-81-7, Diisooctyl phthalate 120-61-6 27554-06-9, Diisododecyl IT

phthalate 28553-12-0, Diisononyl phthalate

RL: RCT (Reactant)

(method and macroporous catalysts for the hydrogenation of dialkyl benzenedicarboxylates into dialkyl cyclohexanedicarboxylate plasticizers)

RN 100-21-0 HCAPLUS

1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

RN 117-81-7 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 27554-06-9 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

RN 28553-12-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)



09/581843 KHARE

Page 11

=> d his

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L5	104	S	HENKELMANN J?/AU
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L8	1	S	L1 AND L2 AND L3 AND L4 AND L5 AND L6 AND L7

FILE 'REGISTRY' ENTERED AT 13:49:02 ON 31 OCT 2000 L9 35 S E1-35

SELECT RN L8 1

I number Seemb

KHARE 09/581843

Page 2

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(CA INDEX NAME)

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ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2000 ACS
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ΑN
     1999:421635 HCAPLUS
DN
     131:74462
ΤI
     Hydrogenation of benzenepolycarboxylic acids or their derivatives by use
     of macroporous catalysts
IN
     Brunner, Melanie; Bottcher, Arnd; Breitscheidel,
     Boris; Halbritter, Klaus; Henkelmann, Jochem;
     Thil, Lucien; Pinkos, Rolf
PA
     BASF Aktiengesellschaft, Germany
     PCT Int. Appl., 43 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     German
FAN.CNT 2
     PATENT NO.
                       KIND DATE
                                             APPLICATION NO.
                                                               DATE
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     WO 9932427
                             19990701
PΙ
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                                             WO 1998-EP8346
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RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
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     DE 19832088
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                             20000120
                                             DE 1998-19832088 19980716
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                             19990712
                                             AU 1999-26133
                                                               19981218
     EP 1042273
                        A1
                             20001011
                                             EP 1998-966901
                                                               19981218
         R: BE, DE, ES, FR, GB, IT
PRAI DE 1997-19756913 19971219
     DE 1998-19832088 19980716
     WO 1998-EP8346
                       19981218
AB
     A benzenepolycarboxylic acid and/or deriv. thereof is hydrogenated with a
     gas contg. H in the presence of a catalyst comprising a Group VIII metal
     deposited alone or together with .gtoreg.1 Group IB and/or VIIB metal on
     macroporous support. Preferably the metal(s) represent(s) 0.01-30% of
the
     catalyst wt., the principal metal is Ru, and the support has av. pore
     diam. .gtoreq.50 nm and BET surface .ltoreq.30 m^2/g. The hydrogenated products are used as plasticizers in plastics. Thus, a catalyst contg.
     0.05% Ru was obtained by impregnating Al2O3 having BET surface 238 m2/g
     and pore vol. 0.45 mL/g with a 0.8% Ru(NO3)3 soln., drying at
120.degree.,
     and activating in a H atm. at 200.degree.. Hydrogenation of 197 g
     diisooctyl phthalate over 10 g of the catalyst at 80.degree./200 bars for
     4 h gave diisooctyl hexahydrophthalate in 99.7% yield at 100% conversion.
ΙT
     3319-31-1, Tris(2-ethylhexyl) trimellitate
     RL: RCT (Reactant)
        (TOTM-I; hydrogenation of benzenepolycarboxylic acids or their derivs.
        by use of macroporous catalysts)
RN
     3319-31-1 HCAPLUS
     1,2,4-Benzenetricarboxylic acid, tris(2-ethylhexyl) ester (7CI, 8CI, 9CI)
CN
```

IT 28553-12-0, Diisononyl phthalate

RL: RCT (Reactant)

(Vestinol 9; hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts)

RN 28553-12-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

IT 7440-44-0, Activated carbon, uses

RL: CAT (Catalyst use); USES (Uses)

(activated, carrier; hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts)

RN 7440-44-0 HCAPLUS

CN Carbon (7CI, 8CI, 9CI) (CA INDEX NAME)

С

IT 409-21-2, Silicon carbide, uses 1309-48-4, Magnesium oxide, uses 1314-13-2, Zinc oxide, uses 1314-23-4, Zirconium dioxide, uses 1344-28-1, Aluminum oxide (Al2O3), uses 7631-86-9, Silicon dioxide, uses 13463-67-7, Titanium dioxide, uses

RL: CAT (Catalyst use); USES (Uses)

(carrier; hydrogenation of benzenepolycarboxylic acids or their derivs.

by use of macroporous catalysts)

RN 409-21-2 HCAPLUS

CN Silicon carbide (SiC) (8CI, 9CI) (CA INDEX NAME)

*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***

Searched by John Dantzman 703-308-4488

RN 1309-48-4 HCAPLUS Magnesium oxide (MgO) (9CI) (CA INDEX NAME) CN Mg = 0RN 1314-13-2 HCAPLUS Zinc oxide (ZnO) (9CI) (CA INDEX NAME) CN 0 = 2nRN 1314-23-4 HCAPLUS CN Zirconium oxide (ZrO2) (8CI, 9CI) (CA INDEX NAME) 0== Zr== 0 RN 1344-28-1 HCAPLUS Aluminum oxide (Al2O3) (8CI, 9CI) (CA INDEX NAME) CN *** STRUCTURE DIAGRAM IS NOT AVAILABLE *** 7631-86-9 HCAPLUS RN CN Silica (7CI, 8CI, 9CI) (CA INDEX NAME) o = si = o13463-67-7 HCAPLUS RN Titanium oxide (TiO2) (8CI, 9CI) (CA INDEX NAME) CN o = Ti = oIT **7440-18-8**, Ruthenium, uses RL: CAT (Catalyst use); USES (Uses) (hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts) RN 7440-18-8 HCAPLUS Ruthenium (8CI, 9CI) (CA INDEX NAME) CN Ru IT 4336-20-3P, Dimethyl hexahydrophthalate 52831-11-5P, Trimethyl hexahydrotrimesate 67208-88-2P, Tris(2-ethylhexyl) hexahydrotrimellitate 84731-64-6P, Diisodecyl hexahydrophthalate 92298-55-0P, Tetramethyl hexahydropyromellitate 166412-78-8P, Diisononyl hexahydrophthalate 185855-30-5P , Trimethyl hexahydrotrimellitate 192728-83-9P 227472-91-5P 227472-92-6P, Diisododecyl Searched by John Dantzman 703-308-4488

hexahydrophthalate 228853-14-3P, Diisopentyl

1,2-cyclohexanedicarboxylate 228853-15-4P 228873-52-7DP

, Palatinol 9P, hexahydro deriv. 228873-60-7DP, Linplast 68TM, hexahydro deriv.

RL: IMF (Industrial manufacture); PREP (Preparation)

(hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts)

RN 4336-20-3 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)

(CA INDEX NAME)

RN 52831-11-5 HCAPLUS

RN 67208-88-2 HCAPLUS

CN 1,3,5-Cyclohexanetricarboxylic acid, tris(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 84731-64-6 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisodecyl ester (9CI) (CA INDEX NAME)

RN 92298-55-0 HCAPLUS

CN 1,2,4,5-Cyclohexanetetracarboxylic acid, tetramethyl ester (6CI, 7CI, 9CI)

(CA INDEX NAME)

RN 166412-78-8 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

RN 185855-30-5 HCAPLUS

CN 1,2,4-Cyclohexanetricarboxylic acid, trimethyl ester (9CI) (CA INDEX NAME)

RN 192728-83-9 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisoheptyl ester (9CI) (CA INDEX NAME)

RN 227472-91-5 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisooctyl ester (9CI) (CA INDEX NAME)

RN 227472-92-6 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

RN 228853-14-3 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, bis(3-methylbutyl) ester (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} & \text{O} & \\ & \text{C} \\ \\ & \text{C} \\ & \text{C} \\$$

RN 228853-15-4 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, bis(2-propylheptyl) ester (9CI) (CA INDEX NAME)

RN 228873-52-7 HCAPLUS

CN Palatinol 9P (9CI) (CA INDEX NAME)

*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***

RN 228873-60-7 HCAPLUS

CN Linplast 68TM (9CI) (CA INDEX NAME)

*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***

88-99-3D, 1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters 117-81-7, Diisooctyl phthalate 131-11-3, Dimethyl phthalate 605-50-5, Diisopentyl phthalate 635-10-9, Tetramethyl pyromellitate 2459-10-1, Trimethyl trimellitate 2672-58-4, Trimethyl trimesate 26761-40-0, Jayflex DIDP 27554-06-9, Diisododecyl phthalate 53306-54-0 228873-52-7, Palatinol 9P 228873-60-7, Linplast 68TM

RL: RCT (Reactant)

(hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts)

RN 88-99-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 117-81-7 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 131-11-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 605-50-5 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(3-methylbutyl) ester (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} O & \\ | \\ C-O-CH_2-CH_2-CHMe_2 \\ \\ C-O-CH_2-CH_2-CHMe_2 \\ | \\ O \end{array}$$

RN 635-10-9 HCAPLUS

CN 1,2,4,5-Benzenetetracarboxylic acid, tetramethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 2459-10-1 HCAPLUS

CN 1,2,4-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 2672-58-4 HCAPLUS

CN 1,3,5-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 26761-40-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisodecyl ester (9CI) (CA INDEX NAME)

RN 27554-06-9 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

RN 53306-54-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-propylheptyl) ester (9CI) (CA INDEX NAME)

RN 228873-52-7 HCAPLUS

CN Palatinol 9P (9CI) (CA INDEX NAME)

*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***

RN 228873-60-7 HCAPLUS

CN Linplast 68TM (9CI) (CA INDEX NAME)

*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***

RE.CNT 6

RE

(1) Bruce, L; US 5286898 A 1994 HCAPLUS

(2) New Japan Chemical Co Ltd; JP 06306252 A 1994

(3) New Japan Chemical Co Ltd; JP 07011074 A 1995

(4) New Japan Chemical Co Ltd; WO 9721792 A 1997

(5) Towa Chemical Industry Co Ltd; EP 0603825 A 1994

ALL CITATIONS AVAILABLE IN THE RE FORMAT

KHARE 09/581843 Page 12

=> d bib abs hitstr

```
ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2000 ACS
AN
     1999:421635 HCAPLUS
DN
     131:74462
ΤI
     Hydrogenation of benzenepolycarboxylic acids or their derivatives by use
     of macroporous catalysts
IN
     Brunner, Melanie; Bottcher, Arnd; Breitscheidel, Boris; Halbritter,
Klaus;
     Henkelmann, Jochem; Thil, Lucien; Pinkos, Rolf
PA
     BASF Aktiengesellschaft, Germany
     PCT Int. Appl., 43 pp.
SO
     CODEN: PIXXD2
DT
     Patent
LA
     German
FAN.CNT 2
     PATENT NO.
                      KIND
                            DATE
                                           APPLICATION NO.
                                                            DATE
     WO 9932427
PΙ
                      A1
                            19990701
                                          WO 1998-EP8346
                                                            19981218
        W: AU, BR, CA, CN, ID, IN, JP, KR, MX, SG, US
         RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
     DE 19756913
                            19990624
                       Α1
                                           DE 1997-19756913 19971219
     DE 19832088
                            20000120
                                           DE 1998-19832088 19980716
                       Α1
    AU 9926133
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                            19990712
                                           AU 1999-26133
                                                            19981218
     EP 1042273
                                           EP 1998-966901
                      A1
                            20001011
                                                            19981218
        R: BE, DE, ES, FR, GB, IT
PRAI DE 1997-19756913 19971219
     DE 1998-19832088 19980716
     WO 1998-EP8346
                      19981218
AΒ
    A benzenepolycarboxylic acid and/or deriv. thereof is hydrogenated with a
     gas contg. H in the presence of a catalyst comprising a Group
    VIII metal deposited alone or together with .gtoreq.1 Group IB
     and/or VIIB metal on a macroporous support. Preferably the
    metal(s) represent(s) 0.01-30% of the catalyst wt., the principal metal
is
    Ru, and the support has av. pore diam. .gtoreq.50 nm and BET
     surface .1toreq.30 m2/g. The hydrogenated products are used as
    plasticizers in plastics. Thus, a catalyst contg. 0.05% Ru was
    obtained by impregnating Al2O3 having BET surface 238 m2/g and pore vol.
     0.45 mL/g with a 0.8% Ru(NO3)3 soln., drying at 120.degree., and
    activating in a H atm. at 200.degree.. Hydrogenation of 197 q diisooctyl
    phthalate over 10 q of the catalyst at 80.degree./200 bars for 4 h gave
    diisooctyl hexahydrophthalate in 99.7% yield at 100% conversion.
ΙT
     3319-31-1, Tris(2-ethylhexyl) trimellitate
    RL: RCT (Reactant)
        (TOTM-I; hydrogenation of benzenepolycarboxylic acids or
        their derivs. by use of macroporous catalysts)
RN
     3319-31-1 HCAPLUS
CN
     1,2,4-Benzenetricarboxylic acid, tris(2-ethylhexyl) ester (7CI, 8CI, 9CI)
     (CA INDEX NAME)
```

IT 28553-12-0, Diisononyl phthalate

RL: RCT (Reactant)

(Vestinol 9; hydrogenation of benzenepolycarboxylic acids or

their derivs. by use of macroporous catalysts)

RN 28553-12-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

IT 88-99-3D, 1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters 117-81-7, Diisooctyl phthalate 131-11-3, Dimethyl phthalate 605-50-5, Diisopentyl phthalate 635-10-9, Tetramethyl pyromellitate 2459-10-1, Trimothyl

635-10-9, Tetramethyl pyromellitate 2459-10-1, Trimethyl trimellitate 2672-58-4, Trimethyl trimesate 26761-40-0

, Jayflex DIDP 27554-06-9, Diisododecyl phthalate 53306-54-0

55506-54-0

RL: RCT (Reactant)

(hydrogenation of benzenepolycarboxylic acids or their

derivs. by use of macroporous catalysts)

RN 88-99-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 117-81-7 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 131-11-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 605-50-5 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(3-methylbutyl) ester (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} O \\ \parallel \\ C-O-CH_2-CH_2-CHMe_2 \\ \hline \\ C-O-CH_2-CH_2-CHMe_2 \\ \parallel \\ O \end{array}$$

RN 635-10-9 HCAPLUS

RN 2459-10-1 HCAPLUS

CN 1,2,4-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 2672-58-4 HCAPLUS

CN 1,3,5-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 26761-40-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisodecyl ester (9CI) (CA INDEX NAME)

RN 27554-06-9 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} O & \\ \parallel & \\ C-O-(C_{12}H_{25}\text{-iso}) \\ \\ C-O-(C_{12}H_{25}\text{-iso}) \\ \parallel & \\ O \end{array}$$

53306-54-0 HCAPLUS RN

1,2-Benzenedicarboxylic acid, bis(2-propylheptyl) ester (9CI) (CA INDEX CN

RE.CNT 6

RE

- (1) Bruce, L; US 5286898 A 1994 HCAPLUS
- (2) New Japan Chemical Co Ltd; JP 06306252 A 1994
- (3) New Japan Chemical Co Ltd; JP 07011074 A 1995
- (4) New Japan Chemical Co Ltd; WO 9721792 A 1997
- (5) Towa Chemical Industry Co Ltd; EP 0603825 A 1994
- ALL CITATIONS AVAILABLE IN THE RE FORMAT

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ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2000 ACS
ΑN
     1999:409576 HCAPLUS
DN
     131:45534
TΙ
    Method and macroporous catalysts for the hydrogenation of
     dialkyl benzenedicarboxylates into dialkyl cyclohexanedicarboxylate
    plasticizers
    Brunner, Melanie; Boettcher, Arnd; Breitscheidel, Boris; Halbritter,
IN
     Klaus; Henkelmann, Jochem; Thil, Lucien; Pinkos, Rolf
PΑ
    BASF A.-G., Germany
SO
    Ger. Offen., 8 pp.
    CODEN: GWXXBX
DΤ
     Patent
LA
    German
FAN.CNT 2
     PATENT NO.
                     KIND DATE
                                          APPLICATION NO.
                           _____
                     ____
                                          -----
                     A1
     DE 19756913
                            19990624
                                          DE 1997-19756913 19971219
PΙ
                    A1
    WO 9932427
                           19990701
                                         WO 1998-EP8346
                                                           19981218
        W: AU, BR, CA, CN, ID, IN, JP, KR, MX, SG, US
        RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
    AU 9926133
                            19990712
                                          AU 1999-26133
                      Α1
                                                            19981218
    EP 1042273
                                          EP 1998-966901
                      A1
                            20001011
                                                           19981218
        R: BE, DE, ES, FR, GB, IT
PRAI DE 1997-19756913 19971219
    DE 1998-19832088 19980716
    WO 1998-EP8346
                     19981218
    Dialkyl cyclohexanedicarboxylates (e.g., diisooctyl 1,2-
ΑB
    cyclohexanedicarboxylate), useful as plasticizers, are prepd. in high
    yield and selectivity with reduced byproduct formation by the
    hydrogenation of the corresponding dialkyl benzenedicarboxylates (e.g.,
    diisooctyl phthalate) in the presence of a catalyst comprising Ru
    alone or in addn. to .gtoreq.1 of Group IB, VIIB, or VIII metal(s) on a
    macroporous support (e.g., alumina) having an av. pore diam. of
     .gtoreq.50 nm, a BET surface area of .ltoreq.30 m2/g, a catalytically
    active metal(s) content of 0.01-30%, and a ratio of the surface area of
    the catalytically active metal(s) to that of the carrier of <0.05. The
    catalysts have 10-50% of their pore vol. due to macropores
    having a diam. of 50-10,000 nm and 50-90% of their pore vol. due to
    mesopores with a diam. of 2-50 nm, the sum total of both types of pore
    areas being 100%.
    100-21-0D, Terephthalic acid, dialkyl esters 117-81-7,
    Diisooctyl phthalate 120-61-6 27554-06-9, Diisododecyl
    phthalate 28553-12-0, Diisononyl phthalate
    RL: RCT (Reactant)
        (method and macroporous catalysts for the
     hydrogenation of dialkyl benzenedicarboxylates into dialkyl
        cyclohexanedicarboxylate plasticizers)
RN
     100-21-0 HCAPLUS
CN
     1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)
```

RN 117-81-7 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 27554-06-9 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

RN 28553-12-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

KHARE 09/581843

Page 8

=> d bib abs hitstr 3

ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2000 ACS L73

AN 1984:86427 HCAPLUS

DN 100:86427

Property relationships in dimer acid-modified copolyesters of TΙ poly(1,4-cyclohexylene dimethylene terephthalate) and poly(1,4cyclohexylene dimethylene 1,4-cyclohexanedicarboxylate)

ΑU Fagerburg, David R.

CS Eastman Chem. Div., Eastman Kodak Co., Kingsport, TN, 37662, USA

SO J. Polym. Sci., Polym. Chem. Ed. (1984), 22(1), 171-83

CODEN: JPLCAT; ISSN: 0449-296X DT Journal

LA English

AΒ Dimer acid-modified copolyesters based on 1,4-cyclohexanedimethanol (I) and either terephthalic acid (II) or trans-1,4-cyclohexanedicarboxylic acid (III) were examd. Both series produced clear, flexible materials with phys. properties changing regularly with changing modifier levels. Yield stress, elongation at break, and Young's modulus showed linear correlations of log property vs. vol. fraction of I-dimer acid segments

in

accord with the logarithmic rule of mixts. Annealing the I-II based copolyesters caused little or no change in properties. Annealing the I-III based copolyesters gave similar results except for a large decrease in the modulus; the higher the dimer acid level, the larger the decrease in modulus. The d. measurements, the x-ray pattern, and the dynamic mech. anal. at 110 Hz before and after the annealing treatment supported the hypothesis that the modulus decrease resulted from domain perfection in the copolyester induced by the annealing process. Transmission electron-microscope examn. of osmium

tetroxide-stained films supported this hypothesis, although initial results were not repeatable.

IT 120-61-6DP, polymer with 1,4-cyclohexanedimethanol and hydrogenated fatty acid dimer

RL: PREP (Preparation)

(prepn. of)

120-61-6 HCAPLUS RN

1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME) CN

=> d bib abs hitstr

L81 ANSWER 1 OF 3 USPATFULL 1998:75773 USPATFULL AN ΤI Process for the preparation of N-substituted cyclic imides IN Groth, Torsten, Koln, Germany, Federal Republic of Piejko, Karl-Erwin, Bergisch Gladbach, Germany, Federal Republic of Joentgen, Winfried, Koln, Germany, Federal Republic of Kasbauer, Josef, Wermelskirchen, Germany, Federal Republic of Alig, Bernd, Konigswinter, Germany, Federal Republic of Struver, Werner, Leverkusen, Germany, Federal Republic of PA Bayer Aktiengesellschaft, Leverkusen, Germany, Federal Republic of (non-U.S. corporation) PΙ US 5773630 19980630 ΑI US 1996-595982 19960206 (8) PRAI DE 1995-19504623 19950213 DTUtility EXNAM Primary Examiner: Haley, Jacqueline LREP Sprung Horn Kramer & Woods CLMN Number of Claims: 11 ECL Exemplary Claim: 1 DRWN No Drawings LN.CNT 803 CAS INDEXING IS AVAILABLE FOR THIS PATENT. N-Substituted cyclic imides are obtained by reacting a cyclic acid anhydride with an amine in the presence of a solvent and an acid catalyst at 80.degree. to 200.degree. C. and with removal of the water formed, it being particularly advantageous to carry out this reaction in the presence of a stabilizer and an inert, dipolar aprotic cosolvent, optionally to add an inert organic solvent of low or zero polarity to the reaction mixture present after the reaction, to add a non-aqueous base in an amount of 0.5 to 50% by weight, based on the cyclic anhydride

of the formula (II) used, and to separate off the precipitate formed to

give a filtrate containing the N-substituted cyclic imide.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ì

=> d bib abs 2

polyglycidyl

polyesters.

```
ANSWER 2 OF 3 USPATFULL
ΑN
       95:90592 USPATFULL
ΤI
       Solid compositions of polyglycidyl compounds having a molecular weight
       of less than 1500
IN
       Cotting, Jacques-Alain, Bonnefontaine, Switzerland
       Gottis, Philippe-Guilhaume, Mulhouse, France
PA
       Ciba-Geigy Corporation, Ardsley, NY, United States (U.S. corporation)
PΙ
       US 5457168
                  19951010
ΑI
       US 1995-384793 19950213 (8)
       Continuation of Ser. No. US 1994-169942, filed on 2 Feb 1994, now
RLI
       abandoned which is a division of Ser. No. US 1992-952123, filed on 28
       Sep 1992, now patented, Pat. No. US 5294683
PRAI
       CH 1991-2921
                           19911003
DT
       Utility
EXNAM
       Primary Examiner: Marquis, Melvyn I.; Assistant Examiner: Gulakowski,
       Randy
LREP
       Teoli, Jr., William A.
CLMN
       Number of Claims: 3
ECL
       Exemplary Claim: 1
DRWN
       No Drawings
LN.CNT 760
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
AΒ
       There is disclosed a solid composition of polyglycidyl compounds having
       a molecular weight of less than 1500, which composition consists of one
       or more than one solid polyglycidyl compound and altogether not less
       than 5% by weight of one or of a mixture of more than one polyglycidyl
       compound, which compound or mixture is normally in liquid form, said
       amount being based on the total amount of all polyglycidyl compounds in
       the composition, which composition contains the said solid polyglycidyl
       compounds or at least part of the said solid polyglycidyl compounds in
       form of one or a mixture of more than one solid mixed phase, which
solid
      mixed phase or mixture of more than one solid mixed phase essentially
       comprises the total amount of the polyglycidyl compounds which are
       normally in liquid form as additional component or components.
       Preferably the compositions are solid solutions of a solid polyglycidyl
       compound, typically diglycidyl terephthalate, and a further
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CAS INDEXING IS AVAILABLE FOR THIS PATENT.

compound which is normally in liquid form, for example triglycidyl trimellitate or triglycidyl trimesate. The compositions are suitable hardeners for powder coating compositions based on carboxyl-terminated

09/581843 Page 3

=> d bib abs 3

L81 ANSWER 3 OF 3 USPATFULL AN 94:22318 USPATFULL Solid compositions of polyglycidyl compounds having a molecular weight ΤI of less than 1500 Cotting, Jacques-Alain, Bonnefontaine, Switzerland IN Gottis, Philippe-Guilhaume, Mulhouse, France Ciba-Geigy Corporation, Ardsley, NY, United States (U.S. corporation) PΑ US 5294683 19940315 PΙ US 1992-952123 19920928 (7) ΑI 19911003 CH 1991-2921 PRAI Utility DT Primary Examiner: Sellers, Robert E.; Assistant Examiner: Gulakowski, EXNAM Randy Teoli, Jr., William A. LREP CLMN Number of Claims: 13 ECL Exemplary Claim: 1 DRWN No Drawings LN.CNT 776 CAS INDEXING IS AVAILABLE FOR THIS PATENT. AB

There is disclosed a solid composition of polyglycidyl compounds having a molecular weight of less than 1500, which composition consists of one or more than one solid polyglycidyl compound and altogether not less than 5% by weight of one or of a mixture of more than one polyglycidyl compound, which compound or mixture is normally in liquid form, said amount being based on the total amount of all polyglycidyl compounds in the composition, which composition contains the said solid polyglycidyl compounds or at least part of the said solid polyglycidyl compounds in

form of one or a mixture of more than one solid mixed phase, which

solid

mixed phase or mixture of more than one solid mixed phase essentially comprises the total amount of the polyglycidyl compounds which are normally in liquid form as additional component or components. Preferably the compositions are solid solutions of a solid polyglycidyl compound, typically diglycidyl terephthalate, and a further polyglycidyl

compound which is normally in liquid form, for example triglycidyl trimellitate or triglycidyl trimesate. The compositions are suitable hardeners for powder coating compositions based on carboxyl-terminated polyesters.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

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rs
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             50 S L13
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             50 S L15
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L29
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                   Searched by John Dantzman 703-308-4488
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Page 2

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L52
L53
             52 S L51 AND (IRON OR COBALT? OR RUTHEN? )
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L54
L55
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            121 S L52-L55
L56
              1 S L56 AND (MACROPORE OR (MACRO OR LARGE) (4A) PORE)
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              1 S L56 AND (MACROPORE OR (MACRO OR LARGE) (4A) (PORE OR POROUS))
L58
              8 S L56 AND GROUP VIII(9A) HYDROGENAT? (3A) CATALY?
L59
L60
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L61
) (9A) HYDROGENAT? (3A) CATAL
L62
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TEREPHHA
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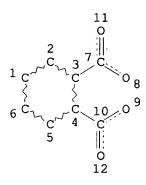
KHARE 09/581843 Page 3

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L80	3 S L78 OR L79
L81	3 DUP REMOV L80 (0 DUPLICATES REMOVED)

=> d que 149

L24

STR



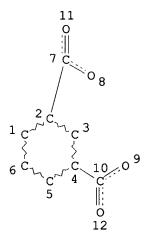
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NUMBER OF NODES IS 12

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NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L26 STR

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DEFAULT ECLEVEL IS LIMITED

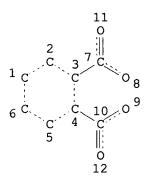
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RSPEC I

NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE

L28 95973 SEA FILE=REGISTRY SSS FUL L24 OR L25 OR L26 L43 STR



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CONNECT IS E2 RC AT 5
CONNECT IS E2 RC AT 6
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DEFAULT ECLEVEL IS LIMITED

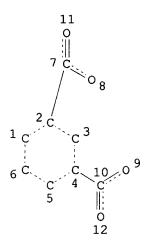
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NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L44 STR

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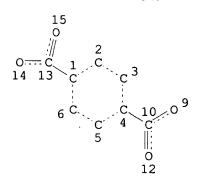
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GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L45



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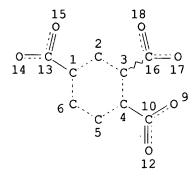
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Page 6

NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE L46 STR



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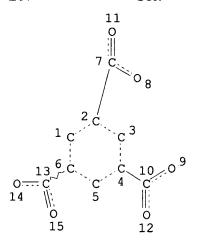
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CONNECT IS E2 RC AT 5
CONNECT IS E2 RC AT 6
DEFAULT MLEVEL IS ATOM
DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 15

STEREO ATTRIBUTES: NONE L47 STR



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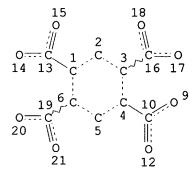
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DEFAULT MLEVEL IS ATOM
DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 15

STEREO ATTRIBUTES: NONE



NODE ATTRIBUTES:

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DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 18

STEREO ATTRIBUTES: NONE

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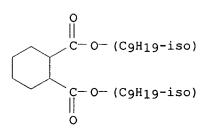
OR

L47 OR L48)

KHARE 09/581843 Page 1

=> d bib abs hitstr 169

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ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2000 ACS
     1999:409576 HCAPLUS
ΑN
DN
     131:45534
ΤI
     Method and macroporous catalysts for the hydrogenation of dialkyl
     benzenedicarboxylates into dialkyl cyclohexanedicarboxylate plasticizers
     Brunner, Melanie; Boettcher, Arnd; Breitscheidel, Boris; Halbritter,
IN
     Klaus; Henkelmann, Jochem; Thil, Lucien; Pinkos, Rolf
PΑ
     BASF A.-G., Germany
SO
     Ger. Offen., 8 pp.
     CODEN: GWXXBX
DT
     Patent
     German
LA
FAN.CNT 2
     PATENT NO.
                      KIND DATE
                                            APPLICATION NO. DATE
                      ____
                            -----
                  A1 19990624
A1 19990701
PΙ
     DE 19756913
                                           DE 1997-19756913 19971219
                                          WO 1998-EP8346
     WO 9932427
         W: AU, BR, CA, CN, ID, IN, JP, KR, MX, SG, US
RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
     AU 9926133
                       A1
                             19990712
                                            AU 1999-26133
                                                              19981218
                                           EP 1998-966901
     EP 1042273
                       Α1
                             20001011
                                                              19981218
         R: BE, DE, ES, FR, GB, IT
PRAI DE 1997-19756913 19971219
     DE 1998-19832088 19980716
     WO 1998-EP8346
                     19981218
     Dialkyl cyclohexanedicarboxylates (e.g., diisooctyl 1,2-
AB
     cyclohexanedicarboxylate), useful as plasticizers, are prepd. in high
     yield and selectivity with reduced byproduct formation by the
     hydrogenation of the corresponding dialkyl benzenedicarboxylates (e.g.,
     diisooctyl phthalate) in the presence of a catalyst comprising Ru
     alone or in addn. to .gtoreq.1 of Group IB, VIIB, or VIII metal(s) on a
     macroporous support (e.g., alumina) having an av. pore diam. of
.gtoreq.50
     nm, a BET surface area of .ltoreq.30 m2/g, a catalytically active
metal(s)
     content of 0.01-30%, and a ratio of the surface area of the catalytically
     active metal(s) to that of the carrier of <0.05. The catalysts have
     10-50% of their pore vol. due to macropores having a diam. of
     50-10,000 nm and 50-90% of their pore vol. due to mesopores with a diam.
     of 2-50 nm, the sum total of both types of pore areas being 100%.
     166412-78-8P 227472-91-5P 227472-92-6P
ΙT
     RL: MOA (Modifier or additive use); SPN (Synthetic preparation); PREP
     (Preparation); USES (Uses)
        (method and macroporous catalysts for the hydrogenation of dialkyl
        benzenedicarboxylates into dialkyl cyclohexanedicarboxylate
        plasticizers)
RN
     166412-78-8 HCAPLUS
     1,2-Cyclohexanedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)
CN
```



RN 227472-91-5 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisooctyl ester (9CI) (CA INDEX NAME)

227472-92-6 HCAPLUS RN

CN 1,2-Cyclohexanedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX

ΙT 100-21-0D, Terephthalic acid, dialkyl esters 117-81-7, Diisooctyl phthalate 120-61-6 27554-06-9, Diisododecyl

phthalate 28553-12-0, Diisononyl phthalate

RL: RCT (Reactant)

(method and macroporous catalysts for the hydrogenation of dialkyl benzenedicarboxylates into dialkyl cyclohexanedicarboxylate

plasticizers)

100-21-0 HCAPLUS RN

1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

RN 117-81-7 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 27554-06-9 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

RN 28553-12-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

Page 4

```
L70
     ANSWER 1 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     2000:161240 HCAPLUS
DN
     132:207479
ΤI
     Catalytic synthesis of aldehydes by direct hydrogenation of carboxylic
     acids
IN
     Yamamoto, Akio; Nagayama, Kazuhiro
PA
     Japan Science and Technology Corporation, Japan
SO
     PCT Int. Appl., 22 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     Japanese
FAN.CNT 1
     PATENT NO.
                      KIND
                            DATE
                                           APPLICATION NO.
                                                            DATE
     ______
                            -----
ΡI
     WO 2000012457
                      A1
                            20000309
                                           WO 1999-JP4633
                                                            19990827
         W: JP, US
RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
PRAI JP 1998-241651
                      19980827
OS
     CASREACT 132:207479; MARPAT 132:207479
AB
     Described is a process which makes it possible to prep. aldehydes under
     mild reaction conditions with a high efficiency through the redn. of
     carboxylic acids with mol. hydrogen. Specifically, described is a
process
     of reducing an org. carboxylic acid with mol. hydrogen in the presence of
     a catalyst into an aldehyde corresponding to the acid, characterized by
     conducting the redn. in the presence of a dehydrating agent such as a
     carboxylic anhydride. Thus, n-C7H15CO2H 2, pivalic anhydride 6,
Pd(PPh3)4
     0.02 mmol, and 5 cm3 THF were stirred under 3.0 MPa H pressure at
     80.degree. for 24 h to give 98% n-octanal and 23% pivalaldehyde.
IΤ
     88-99-3, 1,2-Benzenedicarboxylic acid, reactions 100-21-0
     , 1,4-Benzenedicarboxylic acid, reactions 121-91-5,
     1,3-Benzenedicarboxylic acid, reactions 554-95-0,
     1,3,5-Benzenetricarboxylic acid
```

RN

CN

RN 100-21-0 HCAPLUS
CN 1 4-Benzenedicarboxylic a

RL: RCT (Reactant)

88-99-3 HCAPLUS

carboxylic acids)

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

(catalytic synthesis of aldehydes by direct hydrogenation of

RN 121-91-5 HCAPLUS

1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

RN 554-95-0 HCAPLUS

CN 1,3,5-Benzenetricarboxylic acid (8CI, 9CI) (CA INDEX NAME)

RE.CNT 5

RE

- (1) Mitsubishi Kasei Kogyo K K; EP 439115 A2 HCAPLUS (2) Mitsubishi Kasei Kogyo K K; US 5239108 A (3) Mitsubishi Kasei Kogyo K K; JP 04210936 A 1992

- (4) Mitsui Petrochemical Ind Ltd; JP 940599 A 1997 (5) Nagayama; Chem Lett 1998, 11, P1143 HCAPLUS

L70 ANSWER 2 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 2000:62985 HCAPLUS

DN 132:207927

TI Hydrogenation of Arenes under Mild Conditions Using Rhodium
Pyridylphosphine and Bipyridyl Complexes Tethered to a Silica-Supported
Palladium Heterogeneous Catalyst

AU Yang, Hong; Gao, Hanrong; Angelici, Robert J.

CS Ames Laboratory and Department of Chemistry, Iowa State University, Ames, IA, 50011, USA

SO Organometallics (2000), 19(4), 622-629 CODEN: ORGND7; ISSN: 0276-7333

PB American Chemical Society

DT Journal

LA English

GΙ

ΙI

The rhodium complexes [Rh(COD)(I)]BF4 (Rh(N-P)) and [Rh(COD)(II)]BF4 (Rh(N-N)), contg. the new pyridylphosphine and bipyridyl ligands (I and II) with alkoxysilane groups, were tethered on the silica-supported palladium heterogeneous catalyst Pd-SiO2 to give the TCSM (tethered complex on supported metal) catalysts Rh(N-P)/Pd-SiO2 and Rh(N-N)/Pd-SiO2. Under the mild conditions of 70.degree. and 4 atm of H2, the two TCSM catalysts are very active for the hydrogenation of arenes (PhCO2Me, PhOH, toluene, PhOCH3, PhCO2Et, 4-CH3C6H4CO2Et, di-Me terephthalate) to cyclohexanes;

the

activities are higher than those of the sep. homogeneous Rh(N-P) and Rh(N-N) complex catalysts, the silica-supported palladium catalyst Pd-SiO2, or the rhodium complex catalysts tethered on just SiO2. The catalysts are easily sepd. from the reaction mixts. and can be recycled several times without losing activity. Of the two TCSM catalysts, the higher activity for the hydrogenation of anisole to Me cyclohexyl ether was obsd. for Rh(N-N)/Pd-SiO2, which gives a TOF value of 3060 mol of substrate converted/((mol of Rh) h) and a TO value of 14 500 mol of substrate converted/(mol of Rh) in 6 h. Reactions of acetophenone lead to hydrogenation of the arene ring,

the

carbonyl group, or both, depending on the catalyst (Rh Searched by John Dantzman 703-308-4488 (N-P)/Pd-SiO2 or Rh(N-N)/Pd-SiO2) and the solvent (heptane or ethanol).

IT 120-61-6, Dimethyl terephthalate

RL: RCT (Reactant)

(hydrogenation of arenes under mild conditions using rhodium pyridylphosphine and bipyridyl complexes tethered to a silica-supported palladium heterogeneous catalyst)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

IT 94-60-0P, Dimethyl cyclohexane-1,4-dicarboxylate

RL: SPN (Synthetic preparation); PREP (Preparation)

(hydrogenation of arenes under mild conditions using rhodium pyridylphosphine and bipyridyl complexes tethered to a

silica-supported

palladium heterogeneous catalyst)

RN 94-60-0 HCAPLUS

CN 1,4-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)

(CA

INDEX NAME)

RE.CNT 88

RE

- (1) Ahmed, I; J Organomet Chem 1993, V452, P23 HCAPLUS
- (2) Alvarez, M; J Chem Soc, Dalton Trans 1994, P2755 HCAPLUS
- (3) Amer, I; J Mol Catal 1986, V34, P221 HCAPLUS
- (4) Anderson, M; Inorg Chem 1988, V27, P1649 HCAPLUS
- (5) Ankianiec, B; J Am Chem Soc 1991, V113, P4710 HCAPLUS

ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 3 OF 58 HCAPLUS COPYRIGHT 2000 ACS AN 2000:62832 HCAPLUS DN 132:79039 TΙ Method for selectively hydrogenating conjugated diene block copolymers by using dicyclopentadienyltitanium compounds and cocatalysts IN Yin, Shaoming; Li, Wangming; Liang, Hongwen; Hu, Xuewu; Luo, Qinhuai; Peng, Xiaohan Yueyang Petrochemical General Plant, Baling Petrochemical Corp., Peop. PARep. China SO Faming Zhuanli Shenqing Gongkai Shuomingshu, 8 pp. CODEN: CNXXEV DΤ Patent LAChinese FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. ____ ----------_____ CN 1166498 PΙ 19971203 CN 1997-108079 19970523 MARPAT 132:79039 OS AB The method comprises polymg. a C4-8 diene (e.g., butadiene) with comonomers (e.g., styrene) in the presence of an org. alkali metal initiator (e.g., n-butyllithium) in cyclohexane to form a block copolymer, and selectively hydrogenating the polymer by using dicyclopentadienyltitanium as a catalyst and arom. compd. having ester or hydroxy groups as a cocatalyst (e.g., di-Me phthalate) at 45-95.degree. and 0.4-2.2 MPa for 1-2 h. The hydrogenated diene block copolymers have hydrogenation degree >95%. 131-11-3, Dimethyl phthalate ΤT RL: CAT (Catalyst use); USES (Uses) (cocatalyst; method for selectively hydrogenating conjugated dienes polymers by using dicyclopentadienyltitaniums and cocatalysts)

1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

131-11-3 HCAPLUS

RN

CN

block **co** polymers by using dicyclopentadienyltitaniums and cocatalysts)

RN 84-66-2 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diethyl ester (9CI) (CA INDEX NAME)

RN 84-74-2 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dibutyl ester (9CI) (CA INDEX NAME)

RN 117-84-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dioctyl ester (9CI) (CA INDEX NAME)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 635-10-9 HCAPLUS

CN 1,2,4,5-Benzenetetracarboxylic acid, tetramethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 1459-93-4 HCAPLUS

CN 1,3-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 2432-90-8 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, didodecyl ester (9CI) (CA INDEX NAME)

RN 2672-57-3 HCAPLUS

CN 1,2,3-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

```
ANSWER 4 OF 58 HCAPLUS COPYRIGHT 2000 ACS
L70
AN
     2000:23669 HCAPLUS
DN
     132:80032
ΤI
     Manufacturing method for 1,4-cyclohexanedimethanol
     Hara, Yoshinori
IN
PA
     Mitsubishi Chemical Industries Ltd., Japan
     Jpn. Kokai Tokkyo Koho, 4 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
FAN.CNT 1
     PATENT NO.
                       KIND
                             DATE
                                             APPLICATION NO.
                                                               DATE
                             -----
ΡI
     JP 2000007596
                      A2
                             20000111
                                             JP 1998-174385
                                                               19980622
AΒ
     Terephthalic acid (I) is hydrogenated in liqs. contg. at least
     Ru and Sn catalysts and solvents to prep. 1,4-cyclohexanedimethanol (II). Thus, I 10.1, water 40, and a catalyst (
     Ru 6, Pt 3.5, and Sn 5% on carbon) 2 g were mixed and hydrogenated
     at 230.degree. for 4 h to prep. 28.3% II.
ΙT
     100-21-0, Terephthalic acid, reactions
     RL: RCT (Reactant)
        (catalysts contg. ruthenium and platinum and tin on
        carbon for hydrogenation of terephthalic acid to
        cyclohexanedimethanol)
     100-21-0 HCAPLUS
RN
     1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)
CN
```

L70 ANSWER 5 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1999:748353 HCAPLUS

DN 132:12597

TI Soluble polyester-supported chiral phosphines

IN Chan, Albert Sun-Chi; Fan, Qing-Hua

PA The Hong Kong Polytechnic University, Hong Kong

SO U.S., 15 pp. CODEN: USXXAM

DT Patent

LA English

FAN.CNT 1

OS MARPAT 132:12597

AB Novel sol. polyester-supported chiral phosphines have been prepd. and have

been used in the prepn. of **rhodium** and **ruthenium** catalysts. Such polymer-supported catalysts show high catalytic activities and enantioselectivities. In the case of **Ru**(BINAP) catalyst supported on sol. polyester, the resulting catalysts were found to be more active than those of the corresponding homogeneous **Ru** (BINAP) **catalysts** in the asym. **hydrogenation** of 2-arylpropenoic acids. These sol. polyester-supported catalysts can be easily sepd. from the reaction mixt. and then be reused without loss of activity and selectivity. A typical polyester was manufd. by polymn. of 2S,4S-pentanediol 9.76, terephthaloyl chloride 9.95, and (S)-5,5'-diamino-BINAP in C5H5N-1,2-dichloroethane.

IT 251090-20-7P

RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation) (catalyst precursor; sol. polyester-supported chiral phosphines for catalysts for asym. hydrogenation of arylpropenoic acids)

RN 251090-20-7 HCAPLUS

CN Poly[oxy[(1S,3S)-1,3-dimethyl-1,3-propanediyl]oxycarbonyl-1,4-phenylenecarbonyl], .alpha.-[5-[(3R,4R)-3,4-bis(diphenylphosphinyl)-1-pyrrolidinyl]-1,5-dioxopentyl]-.omega.-[(1S,3S)-3-[[5-[(3R,4R)-3,4-bis(diphenylphosphinyl)-1-pyrrolidinyl]-1,5-dioxopentyl]oxy]-1,3-dimethylpropoxy]- (9CI) (CA INDEX NAME)

PAGE 1-B

IT 251090-20-7DP, reaction products with silver tetrafluoroborate and
 bis(chlorocyclooctadienerhodium)
 RL: CAT (Catalyst use); IMF (Industrial manufacture); PREP (Preparation);
 USES (Uses)

(sol. polyester-supported chiral phosphines for catalysts for asym. hydrogenation of arylpropenoic acids)

RN 251090-20-7 HCAPLUS

CN Poly[oxy[(1S,3S)-1,3-dimethyl-1,3-propanediyl]oxycarbonyl-1,4-phenylenecarbonyl], .alpha.-[5-[(3R,4R)-3,4-bis(diphenylphosphinyl)-1-pyrrolidinyl]-1,5-dioxopentyl]-.omega.-[(1S,3S)-3-[[5-[(3R,4R)-3,4-bis(diphenylphosphinyl)-1-pyrrolidinyl]-1,5-dioxopentyl]oxy]-1,3-dimethylpropoxy]- (9CI) (CA INDEX NAME)

PAGE 1-B

RE.CNT 14

RF

- (2) Bolm; Angew Chem Int Ed Engl 1997, V36(7), P741 HCAPLUS
- (3) Han; J Am Chem Soc 1996, V118(32), P7632 HCAPLUS
- (4) Holz; Synthesis 1997, P983 HCAPLUS
- (6) Kitamura; J Org Chem 1992, V57, P4053 HCAPLUS
- (8) Malmstroem; J Mol Catal A: Chem 1997, V116(1-2), P237 HCAPLUS
- ALL CITATIONS AVAILABLE IN THE RE FORMAT

Page 16

```
ANSWER 6 OF 58 HCAPLUS COPYRIGHT 2000 ACS
L70
ΑN
     1999:731429 HCAPLUS
DN
     132:109692
ΤI
     Synthesis of alcohols and diols by hydrogenation of carboxylic
     acids and esters over Ru-Sn-Al2O3 catalysts
     Toba, M.; Tanaka, S.-i.; Niwa, S.-i.; Mizukami, F.; Koppany, Z.; Guczi,
ΑU
     L.; Cheah, K.-Y.; Tang, T.-S.
CS
     National Institute of Materials and Chemical Research, Tsukuba, Japan
     Appl. Catal., A (1999), 189(2), 243-250
SO
     CODEN: ACAGE4; ISSN: 0926-860X
PB
     Elsevier Science B.V.
DT
     Journal
LA
     English
AB
     Ru-Sn-Al2O3 catalysts were prepd. by sol-gel, impregnation, and
     combination methods and the relationship between catalyst properties and
     reaction profiles in the hydrogenation of dicarboxylic acids and satd.
     fatty acids were examd. The surface Sn contents of catalysts
     characterized by XPS (XPS) depended on the prepn. method in spite of
     almost the same bulk Ru and Sn compns. measured by X-ray
     fluorescence analyses. Temp. programmed redn. (TPR) and CO
     adsorption of the catalysts also depended on prepn. methods.
     method, Sn/Ru ratio, reaction temp., and substrate structure
     have effects on the yield of diol. Ru-Sn-Al2O3 catalysts gave
     fatty alcs. with good yield in the hydrogenation of the corresponding
     satd. fatty acids. The conversion of the acids increased with increasing
     carbon no.
ΙT
     88-99-3, Phthalic acid, reactions 100-21-0, Terephthalic
     acid, reactions 120-61-6, Dimethyl terephthalate
     121-91-5, Isophthalic acid, reactions 1679-64-7,
     Monomethyl terephthalate
     RL: RCT (Reactant)
        (hydrogenation over Ru-Sn-Al203 catalysts
RN
     88-99-3 HCAPLUS
     1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)
CN
```

RN 100-21-0 HCAPLUS CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 121-91-5 HCAPLUS

CN 1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 1679-64-7 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, monomethyl ester (9CI) (CA INDEX NAME)

RE.CNT 19

RE

(1) Baer, K; DE 2917018 1979 HCAPLUS

- (3) Buchold, H; Chem Eng (NY) 1983, V90, P42 HCAPLUS
- (5) Cheah, K; J Am Oil Chem Soc 1992, V69, P410 HCAPLUS
- (9) Ishii, K; Catal Lett 1998, V52, P49 HCAPLUS
- (10) Ishii, K; J Am Oil Chem Soc 1996, V73, P465 HCAPLUS

ALL CITATIONS AVAILABLE IN THE RE FORMAT

L70 ANSWER 7 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1999:631704 HCAPLUS

DN 132:224056

TI Selective synthesis of lactones over Ru/Sn/Al2O3 catalysts prepared by complexing agent-assisted sol-gel method

AU Toba, M.; Niwa, S.; Mizukami, F.; Koppany, Zs.; Guczi, L.

CS Department of Surface Chemistry, National Institute of Materials and Chemical Research, Tsukuba, 305-8565, Japan

SO Stud. Surf. Sci. Catal. (1999), 125(Porous Materials in Environmentally Friendly Processes), 547-554
CODEN: SSCTDM; ISSN: 0167-2991

PB Elsevier Science B.V.

DT Journal

LA English

AB Ru/Sn/Al203 catalysts were prepd. by a complexing agent-assisted sol-gel or impregnation method. The effect of the prepn. conditions on catalyst properties and selectivity to lactones in the hydrogenation of dicarboxylic acids was examd. The surface Sn content of the catalysts

was

characterized by XPS and depended on the prepn. method. TPR and CO adsorption of the catalysts also was dependent on prepn. method.

method.

IT 88-99-3, Phthalic acid, reactions 610-09-3, cis-1,2-Cyclohexanedicarboxylic acid
RL: RCT (Reactant)

(selective hydrogenation of dicarboxylic acids and anhydrides to lactones over Ru/Sn/Al2O3 catalysts)

RN 88-99-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 610-09-3 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, (1R,2S)-rel- (9CI) (CA INDEX NAME)

Relative stereochemistry.

RE.CNT 5

09/581843 Page 20 ·

RE

- (1) Cheah, K; J Am Oil Chem 1992, V69, P410 HCAPLUS
 (2) Ishii, K; Catal Lett 1995, V30, P297
 (3) Ishii, K; Catal Lett 1998, V52, P49 HCAPLUS
 (4) Niwa, S; Catalysis of Organic Reactions 1995, P451 HCAPLUS
 (5) Tang, T; J Am Oil Chem 1994, V71, P501 HCAPLUS

```
ANSWER 8 OF 58 HCAPLUS COPYRIGHT 2000 ACS
     1999:421635 HCAPLUS
ΑN
DN
     131:74462
     Hydrogenation of benzenepolycarboxylic acids or their derivatives by use
TΙ
     of macroporous catalysts
IN
     Brunner, Melanie; Bottcher, Arnd; Breitscheidel, Boris; Halbritter,
     Henkelmann, Jochem; Thil, Lucien; Pinkos, Rolf
PA
     BASF Aktiengesellschaft, Germany
     PCT Int. Appl., 43 pp.
SO
     CODEN: PIXXD2
DT
     Patent
LA
     German
FAN.CNT 2
     PATENT NO.
                      KIND DATE
                                            APPLICATION NO.
                                                              DATE
                                            _____
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                             _____
                      A1 19990701 WO 1998-EP8346
     WO 9932427
PΙ
                                                              19981218
         W: AU, BR, CA, CN, ID, IN, JP, KR, MX, SG, US
         RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE
     DE 19756913
                       Α1
                             19990624
                                            DE 1997-19756913 19971219
     DE 19832088
                       A1
                             20000120
                                            DE 1998-19832088 19980716
     AU 9926133
                                            AU 1999-26133
                       Α1
                             19990712
                                                              19981218
     EP 1042273
                      A1
                                            EP 1998-966901
                             20001011
                                                              19981218
         R: BE, DE, ES, FR, GB, IT
PRAI DE 1997-19756913 19971219
     DE 1998-19832088 19980716
     WO 1998-EP8346
                     19981218
AB
     A benzenepolycarboxylic acid and/or deriv. thereof is hydrogenated with a
     gas contg. H in the presence of a catalyst comprising a Group
     VIII metal deposited alone or together with .gtoreq.1 Group IB
     and/or VIIB metal on a macroporous support. Preferably the metal(s)
     represent(s) 0.01-30% of the catalyst wt., the principal metal is
     Ru, and the support has av. pore diam. .gtoreq.50 nm and BET
     surface .1toreq.30 m2/g. The hydrogenated products are used as plasticizers in plastics. Thus, a catalyst contg. 0.05% {\it Ru} was
     obtained by impregnating Al2O3 having BET surface 238 m2/g and pore vol.
     0.45~\text{mL/g} with a 0.8\%~\text{Ru}(\text{NO3})3~\text{soln.}, drying at 120.\text{degree.}, and
     activating in a H atm. at 200.degree.. Hydrogenation of 197 g diisooctyl
     phthalate over 10 g of the catalyst at 80.degree./200 bars for 4 h gave
     diisooctyl hexahydrophthalate in 99.7% yield at 100% conversion.
ΙT
     3319-31-1, Tris(2-ethylhexyl) trimellitate
     RL: RCT (Reactant)
        (TOTM-I; hydrogenation of benzenepolycarboxylic acids or
        their derivs. by use of macroporous catalysts)
RN
     3319-31-1 HCAPLUS
CN
     1,2,4-Benzenetricarboxylic acid, tris(2-ethylhexyl) ester (7CI, 8CI, 9CI)
     (CA INDEX NAME)
```

IT 28553-12-0, Diisononyl phthalate

RL: RCT (Reactant)

(Vestinol 9; hydrogenation of benzenepolycarboxylic acids or

their derivs. by use of macroporous catalysts)

RN 28553-12-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

IT 4336-20-3P, Dimethyl hexahydrophthalate 52831-11-5P,
Trimethyl hexahydrotrimesate 67208-88-2P, Tris(2-ethylhexyl)
hexahydrotrimellitate 84731-64-6P, Diisodecyl hexahydrophthalate
92298-55-0P, Tetramethyl hexahydropyromellitate
166412-78-8P, Diisononyl hexahydrophthalate 185855-30-5P
, Trimethyl hexahydrotrimellitate 192728-83-9P
227472-91-5P 227472-92-6P, Diisododecyl
hexahydrophthalate 228853-14-3P, Diisopentyl
1,2-cyclohexanedicarboxylate 228853-15-4P

RL: IMF (Industrial manufacture); PREP (Preparation) (hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts)

RN 4336-20-3 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)

(CA

INDEX NAME)

RN 52831-11-5 HCAPLUS

CN 1,3,5-Cyclohexanetricarboxylic acid, trimethyl ester (6CI, 7CI, 9CI) (CA INDEX NAME)

RN 67208-88-2 HCAPLUS

CN 1,3,5-Cyclohexanetricarboxylic acid, tris(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 84731-64-6 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisodecyl ester (9CI) (CA INDEX NAME)

RN 92298-55-0 HCAPLUS

CN 1,2,4,5-Cyclohexanetetracarboxylic acid, tetramethyl ester (6CI, 7CI, 9CI)

(CA INDEX NAME)

$$\begin{array}{c|c} O & O & O \\ \parallel & \parallel & \parallel \\ MeO-C & C-OMe \\ \parallel & \parallel & \\ O & O \end{array}$$

RN 166412-78-8 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, diisononyl ester (9CI) (CA INDEX NAME)

RN 185855-30-5 HCAPLUS

CN 1,2,4-Cyclohexanetricarboxylic acid, trimethyl ester (9CI) (CA INDEX NAME)

RN 192728-83-9 HCAPLUS CN 1,2-Cyclohexanedicarboxylic acid, diisoheptyl ester (9CI) (CA INDEX

227472-91-5 HCAPLUS RN

1,2-Cyclohexanedicarboxylic acid, diisooctyl ester (9CI) (CA INDEX NAME) CN

227472-92-6 HCAPLUS RN

1,2-Cyclohexanedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX CN NAME)

RN 228853-14-3 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, bis(3-methylbutyl) ester (9CI) (CA INDEX NAME)

RN 228853-15-4 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, bis(2-propylheptyl) ester (9CI) (CA INDEX NAME)

IT 88-99-3D, 1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl

esters 117-81-7, Diisooctyl phthalate 131-11-3, Dimethyl phthalate 605-50-5, Diisopentyl phthalate

635-10-9, Tetramethyl pyromellitate 2459-10-1, Trimethyl

trimellitate 2672-58-4, Trimethyl trimesate 26761-40-0, Jayflex DIDP 27554-06-9, Diisododecyl phthalate

53306-54-0

RL: RCT (Reactant)

(hydrogenation of benzenepolycarboxylic acids or their derivs. by use of macroporous catalysts)

RN 88-99-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 117-81-7 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester (9CI) (CA INDEX NAME)

RN 131-11-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 605-50-5 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(3-methylbutyl) ester (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} O & \\ \parallel & \\ C-O-CH_2-CH_2-CHMe_2 \\ \hline \\ C-O-CH_2-CH_2-CHMe_2 \\ \parallel & \\ O \end{array}$$

RN 635-10-9 HCAPLUS

CN 1,2,4,5-Benzenetetracarboxylic acid, tetramethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 2459-10-1 HCAPLUS

CN 1,2,4-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 2672-58-4 HCAPLUS

CN 1,3,5-Benzenetricarboxylic acid, trimethyl ester (7CI, 8CI, 9CI) (CA INDEX NAME)

RN 26761-40-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisodecyl ester (9CI) (CA INDEX NAME)

RN 27554-06-9 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, diisododecyl ester (9CI) (CA INDEX NAME)

$$\begin{array}{c|c} O & \\ \parallel & \\ C-O-(C_{12}H_{25}\text{-iso}) \\ \hline \\ C-O-(C_{12}H_{25}\text{-iso}) \\ \parallel & \\ O \end{array}$$

RN 53306-54-0 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, bis(2-propylheptyl) ester (9CI) (CA INDEX NAME)

RE.CNT 6

RE

- (1) Bruce, L; US 5286898 A 1994 HCAPLUS
- (2) New Japan Chemical Co Ltd; JP 06306252 A 1994
- (3) New Japan Chemical Co Ltd; JP 07011074 A 1995
- (4) New Japan Chemical Co Ltd; WO 9721792 A 1997(5) Towa Chemical Industry Co Ltd; EP 0603825 A 1994
- ALL CITATIONS AVAILABLE IN THE RE FORMAT

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=> d bib abs hitstr 9
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ANSWER 9 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     1999:326751 HCAPLUS
DN
     131:157816
ΤI
     Rhodium amine complexes tethered on silica-supported metal
     catalysts. Highly active catalysts for the hydrogenation of arenes
ΑU
     Gao, Hanrong; Angelici, Robert J.
CS
     Department of Chemistry and Ames Laboratory, Iowa State University, Ames,
     IA, USA
SO
     New J. Chem. (1999), 23(6), 633-640
     CODEN: NJCHE5; ISSN: 1144-0546
PΒ
     Royal Society of Chemistry
DT
     Journal
LA
     English
OS
     CASREACT 131:157816
     Rh amine complexes, RhCl(CO)2[Et2N(CH2)3Si(OCH3)3] (
AΒ
     Rh-NEt2), RhCl(CO)2[H2N(CH2)3Si(OC2H5)3] (Rh
     -NH2) and RhCl(COD)[H2NCH2CH2NH(CH2)3Si(OCH3)3] (Rh(COD)(N-N)),
     were tethered to the SiO2-supported metal heterogeneous catalysts, M-SiO2
     (M = Pd, Ni, Au), to give the TCSM (tethered complex on supported metal)
     catalysts, Rh-NEt2/M-SiO2 (M = Pd, Ni, Au), Rh
     -NH2/Pd-SiO2 and Rh(COD)(N-N)/Pd-SiO2. These TCSM catalysts
     exhibit activities, at 40.degree. and 1 atm of H2 pressure, for the
     hydrogenation of arenes that are higher than those of the sep.
homogeneous
    Rh amine complexes, the sep. SiO2-supported metal heterogeneous
     catalysts or the Rh complex catalysts tethered on just SiO2.
     The activities of the TCSM catalysts are strongly affected by both the
     tethered Rh amine complex and the SiO2-supported metal. Among
     these TCSM catalysts, Rh-NEt2/Pd-SiO2 exhibits the
    highest activity for the hydrogenation of toluene; its max. TOF
     is 7.2 mol H2 (mol Rh min)-1 while its TO is 1919 mol H2 (mol
    Rh)-1 during a 5 h period. IR(DRIFT) spectral studies
     of the TCSM catalysts before and after being used for the hydrogenation
of
     toluene show that during the hydrogenation, the two CO ligands
     of Rh-NEt2/M-SiO2 (M = Pd, Ni, Au) are lost from the Rh
     center. After standing in air for one month, Rh-NEt2/Pd-SiO2
     becomes more active for the hydrogenation of toluene, but the activity of
     the air-aged Rh(COD)(N-N)/Pd-SiO2 is lower than that of the
     fresh catalyst.
TΤ
     120-61-6
     RL: RCT (Reactant)
        (prepn. of rhodium amine complexes tethered on
        silica-supported transition metals as highly active catalysts for
     hydrogenation of arenes)
RN
     120-61-6 HCAPLUS
CN
     1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)
```

ΙT 94-60-0P, Dimethyl 1,4-cyclohexanedicarboxylate RL: SPN (Synthetic preparation); PREP (Preparation) (prepn. of rhodium amine complexes tethered on silica-supported transition metals as highly active catalysts for hydrogenation of arenes) 94-60-0 HCAPLUS RNCN 1,4-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI) (CA INDEX NAME)

RE.CNT

RE

- Allum, K; J Catal 1976, V43, P331 HCAPLUS
 Amer, I; J Mol Catal 1986, V34, P221 HCAPLUS
 Bartholin, M; J Mol Catal 1977-1978, V3, P17 HCAPLUS
- (4) Basu, P; J Am Chem Soc 1988, V110, P2074 HCAPLUS(5) Bennett, M; J Chem Soc Chem Commun 1978, P582 HCAPLUS
- ALL CITATIONS AVAILABLE IN THE RE FORMAT

L70 ANSWER 10 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1999:312702 HCAPLUS

DN 130:352043

TI Preparation of dicyclohexyl-2,3,3',4'-tetracarboxylic acids or their dianhydride

IN Yamamoto, Tomohiko; Murakami, Toru; Nishino, Toshiyuki

PA Ube Industries, Ltd., Japan

SO Jpn. Kokai Tokkyo Koho, 5 pp. CODEN: JKXXAF

DT Patent

LA Japanese

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE

PI JP 11130723 A2 19990518 JP 1997-292328 19971024

OS CASREACT 130:352043; MARPAT 130:352043

GI

$$co_2x$$
 co_2x
 co_2x
 co_2x
 co_2x
 co_2x

AB Dicyclohexyl-2,3,3',4'-tetracarboxylic acids I (X = H, C.gtoreq.1 alkyl) or dicyclohexyl-2,3,3',4'-tetracarboxylic dianhydride was prepd. by hydrogenation of biphenyl-2,3,3',4'-tetracarboxylic acid esters in the presence of hydrogenation catalysts such as noble metal hydride catalysts,

supported noble metal catalysts, etc., optional hydrolysis, and optional dehydration. Biphenyl-2,3,3',4'-tetracarboxylic acid Me ester (77.1 g; prepd. from di-Me orthophthalate) was hydrogenated with Rh/C in THF under 30 kg/cm2 H at 100.degree. to give 73.0 g

dicyclohexy1-2,3,3',4'-

tetracarboxylic acid Me ester, which (40 g) was hydrolyzed in H2O at 200.degree. for 8 h to give 33.2 g dicyclohexyl-2,3,3',4'-tetracarboxylic acid.

IT 224621-18-5P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation)

(prepn. of dicyclohexyltetracarboxylic acids or their dianhydride by hydrogenation of biphenyltetracarboxylic acids, optional hydrolysis, and dehydration)

RN 224621-18-5 HCAPLUS

CN [1,1'-Bicyclohexyl]-2,3,3',4'-tetracarboxylic acid (9CI) (CA INDEX NAME)

IT 131-11-3

RL: RCT (Reactant)

(prepn. of dicyclohexyltetracarboxylic acids or their dianhydride by hydrogenation of biphenyltetracarboxylic acids, optional

hydrolysis, and dehydration)

RN 131-11-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

IT 36978-36-6P 224621-17-4P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation) (prepn. of dicyclohexyltetracarboxylic acids or their dianhydride by hydrogenation of biphenyltetracarboxylic acids, optional hydrolysis, and dehydration)

RN 36978-36-6 HCAPLUS

CN [1,1'-Biphenyl]-2,3,3',4'-tetracarboxylic acid, tetramethyl ester (9CI) (CA INDEX NAME)

RN 224621-17-4 HCAPLUS

CN [1,1'-Bicyclohexyl]-2,3,3',4'-tetracarboxylic acid, tetramethyl ester (9CI) (CA INDEX NAME)

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L70
     ANSWER 12 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     1998:789112 HCAPLUS
DN
     130:14320
TΙ
     Hydrogenation process and catalysts for producing monomer-grade
     cycloaliphatic alcohols from aromatic carboxylic acids, esters or
     anhydrides
IN
     Fischer, Rolf; Pinkos, Rolf; Wulff-Doring, Joachim
PA
     Basf A.-G., Germany
SO
     PCT Int. Appl., 14 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     German
FAN.CNT 1
     PATENT NO.
                      KIND
                            DATE
                                           APPLICATION NO.
                                                             DATE
                      ____
                            _____
PΙ
     WO 9852892
                       A1
                            19981126
                                           WO 1998-EP2778
                                                             19980512
         W: CN, JP, US
         RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL,
             PT, SE
     DE 19720606
                            19981210
                                            DE 1997-19720606 19970516
                       Α1
                                           EP 1998-929301 · 19980512
     EP 983220
                       A1
                            20000308
         R: BE, DE, ES, FR, GB, IT, NL
PRAI DE 1997-19720606 19970516
     WO 1998-EP2778
                      19980512
AB
     Monomer-grade cycloaliph. alcs. [e.g., 1,4-bis(hydroxymethyl)cyclohexane]
     are prepd. in high yield and selectivity by the 1-step hydrogenation of
     arom. carboxylic acids (e.g., terephthalic acid), esters, or anhydrides,
     in the presence of hydrogen and a catalyst which contains .gtoreq.1 of
Pd,
     Ru, Pt, and Re, in either metallic or oxide form at
     .ltoreq.200.degree..
IT
     100-21-0, Terephthalic acid, reactions
     RL: RCT (Reactant)
        (hydrogenation process and catalysts for producing
        monomer-grade cycloaliph. alcs. from arom. carboxylic acids or esters
        or anhydrides)
RN
     100-21-0 HCAPLUS
     1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)
CN
```

RE.CNT 1

RE

(1) Toyo Spinning Co; JP 52000242 A

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L70
     ANSWER 11 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     1999:99437 HCAPLUS
DN
     130:239124
ΤI
     Preparation of layer structure-controlled Ru-Sn-Al203 catalysts
     and their reactivity
AU
     Toba, M.; Tanaka, S.; Niwa, S.; Mizukami, F.; Koppany, Z.; Guczi, L.
CS
     National Institute of Materials and Chemical Research, Tsukuba, 305,
Japan
SO
     J. Sol-Gel Sci. Technol. (1998), 13(1/2/3), 1037-1041
     CODEN: JSGTEC; ISSN: 0928-0707
PΒ
     Kluwer Academic Publishers
DT
     Journal
LA
     English
     In order to achieve functional group selective hydrogenation,
AB
     the layer structure of Ru-Sn-Al203 catalysts was
     controlled by using sol-gel, powder impregnation and combined sol-gel
     impregnation methods. The properties of the catalysts and effectiveness
     in hydrogenation of di-Me terephthalate were examd. The surface Sn
     contents of the catalysts characterized by XPS depended on the prepn.
     method, in spite of almost the same bulk Ru and Sn compns.
     measured by X-ray fluorescence analyses. TPR and CO adsorption
     of the catalysts also depended on the prepn. method. With regard to the
     conversion rate of di-Me terephthalate and the rate of product conversion
     from Me 4-hydroxymethyl benzoate to p-xylene via Me p-toluate, Ru
     impregnation catalysts had higher rates than the other catalysts.
ΙT
     94-60-0P, Dimethyl 1,4-cyclohexanedicarboxylate
     RL: BYP (Byproduct); PREP (Preparation)
        (effect of prepn. method and layer structure of Ru-Sn-Al203
      catalysts on activity in selective hydrogenation of
        di-Me terephthalate)
     94-60-0 HCAPLUS
RN
CN
     1,4-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)
(CA
     INDEX NAME)
```

IT 120-61-6, Dimethyl terephthalate
 RL: RCT (Reactant)
 (effect of prepn. method and layer structure of Ru-Sn-Al2O3
 catalysts on activity in selective hydrogenation of
 di-Me terephthalate)
RN 120-61-6 HCAPLUS
CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX)

1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)
Searched by John Dantzman 703-308-4488

KHARE 09/581843 Page 36

RE.CNT 7

RE

- (1) Cheah, K; Journal of American Oil Chemists' Society 1992, V69, P410 **HCAPLUS**
- (2) Galvagno, S; Catalysis Letters 1991, V8, P9 HCAPLUS(4) Ishii, K; Journal of American Oil Chemists' Society 1996, V73, P465 HCAPLUS
- (5) Narasimhan, C; Applied Catalysis 1989, V48, PL1 HCAPLUS(6) Narita, T; Journal of Catalysis 1987, V103, P492 HCAPLUS
- ALL CITATIONS AVAILABLE IN THE RE FORMAT

L70 ANSWER 13 OF 58 HCAPLUS COPYRIGHT 2000 ACS ΑN 1998:764166 HCAPLUS DN 130:14318 ΤI Hydrogenation catalyst comprising palladium deposited on activated carbon ΙN Malentacchi, Marinella; Cavalli, Luigi; Rubini, Carlo Sud Chemie Mt S.R.L., Italy PΑ SO Eur. Pat. Appl., 7 pp. CODEN: EPXXDW DΤ Patent LA English FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE ΡI EP 879641 19981125 EP 1998-108153 A1 19980505 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO JP 11090223 A2 19990406 JP 1998-110824 19980421 CA 2237027 CA 1998-2237027 AΑ 19981119 19980507 NO 1998-2261 NO 9802261 Α 19981120 19980518 CN 1998-109754 CN 1205244 Α 19990120 19980518 BR 9801657 Α 19991005 BR 1998-1657 19980518 AU 9867108 A1 19981119 AU 1998-67108 19980519 US 6066589 Α 20000523 US 1998-81335 19980519 PRAI IT 1997-MI1161 19970519 AB The catalysts comprise metallic Pd supported on activated carbon, wherein .ltoreq.50% of Pd is comprised within a surface layer with a depth of .ltoreq.50 .mu., the remainder being comprised in a layer of 50-400 .mu. deep. The catalysts can be used in particular in purifying terephthalic acid obtained by oxidn. of p-xylene. They are prepd. by dry impregnation of the support. IT 100-21-0P, Terephthalic acid, preparation

RL: PUR (Purification or recovery); PREP (Preparation) (hydrogenation catalysts contg. Pd deposited on activated carbon for purifn. of terephthalic acid)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RE.CNT 5

RE

- (1) Carl, K; US 3138560 A 1964
- (2) Hans, F; US 4093559 A 1978
- (3) Henkel Kgaa; WO 9318856 A 1993
- (4) Imre, P; US 4467111 A 1984
- (5) Krishnankutty, N; JOURNAL OF CATALYSIS 1995, V155(2), P312 HCAPLUS

KHARE 09/581843

Page 39

GΙ

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ANSWER 14 OF 58 HCAPLUS COPYRIGHT 2000 ACS
ΑN
     1998:466328 HCAPLUS
DN
     129:109000
ΤI
     Preparation of optically active (R- or S)-1-(4-methoxybenzyl)-
     1,2,3,4,5,6,7,8-octahydroisoquinolines via asymmetric hydrogenation
IN
     Broger, Emil Albin; Scalone, Michelangelo; Wehrli, Christof
PA
     F. Hoffmann-La Roche A.-G., Switz.
SO
     Eur. Pat. Appl., 15 pp.
     CODEN: EPXXDW
DT
     Patent
LA
     German
FAN.CNT 1
     PATENT NO.
                      KIND
                            DATE
                                            APPLICATION NO.
                                                             DATE
                      ----
                            _____
PΙ
     EP 850931
                     · A2
                            19980701
                                            EP 1997-122627
                                                             19971222
     EP 850931
                       A3
                            20000426
         R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
             IE, SI, LT, LV, FI, RO
     US 5880285
                       Α
                            19990309
                                            US 1997-993299
                                                             19971218
     CN 1186073
                       A
                            19980701
                                            CN 1997-125550
                                                             19971219
     JP 10182612
                       A2
                            19980707
                                            JP 1997-352502
                                                             19971222
     JP 3040366
                       В2
                            20000515
PRAI EP 1996-120844
                      19961223
     CASREACT 129:109000; MARPAT 129:109000
OS
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AB Title compds. (I; HX = HBF4, H2SO4, PPF6, HBr, HI, HCl, HSbF6, HClO4, alkylsulfonic acids, picric acid, formic acid, alkyl- and arylcarboxylic acids and -dicarboxylic acids), were prepd. by asym. hydrogenation of hexahydroisoquinolines (II; variables as above) using iridium -diphosphine catalysts. Thus, 1-(4-methoxybenzyl)-3,4,5,6,7,8-hexahydroisoquinoline tetrafluoroborate (prepn. given) was autoclaved

Bu4NI, [IrCl(COD)]2 and

(4R,5R)-O-isopropylidene-2,3-dihydroxy-1,4-bis[bis-(4-methoxy-3,5-dimethylphenyl)phosphino]butane in PhMe/MeOH under 100 bar H2 for 44 h at 25.degree. to give

(S)-1-(4-methoxybensgarched, By4J5h6, Daftzman 703-308-4488

octahydroisoquinoline with 90% selectivity in 61% enantiomeric excess. IT 209794-33-2P

RL: SPN (Synthetic preparation); PREP (Preparation) (prepn. of optically active (R- or S)-1-(4-methoxybenzyl)-1,2,3,4,5,6,7,8-octahydroisoquinolines via asym. hydrogenation

RN 209794-33-2 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, compd. with 3,4,5,6,7,8-hexahydro-1-[(4-methoxyphenyl)methyl]isoquinoline (1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 51072-35-6 CMF C17 H21 N O

CM 2

CRN 88-99-3 CMF C8 H6 O4

L70 ANSWER 15 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1998:433444 HCAPLUS

DN 129:135719

TI Homogeneous ruthenium catalyzed hydrogenation of esters to alcohols

AU Teunissen, Herman T.

CS Institute of Molecular Chemistry, Universiteit van Amsterdam, Amsterdam, 1018 WV, Neth.

SO Chem. Commun. (Cambridge) (1998), (13), 1367-1368 CODEN: CHCOFS; ISSN: 1359-7345

PB Royal Society of Chemistry

DT Journal

LA English

OS CASREACT 129:135719

AB The homogeneous catalytic hydrogenation of arom. and aliph. esters to the corresponding alcs. by a catalyst generated in situ from [Ru (acac)3] and MeC(CH2PPh2)3 in an alc. solvent under H2 pressure of 85 bar at 100-120 .degree.C, is described.

IT 131-11-3, Dimethyl phthalate

RL: RCT (Reactant)

(homogeneous ruthenium catalyzed

hydrogenation of esters to alcs.)

RN 131-11-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

ANSWER 16 OF 58 HCAPLUS COPYRIGHT 2000 ACS L70 ΑN 1998:108091 HCAPLUS DN 128:167205 TΙ Preparation of 1,4-cyclohexanedimethanol by two-step hydrogenation of dialkyl terephthalate IN Murai, Nobuyuki; Iwasaka, Hiroshi; Murai, Koya; Takeuchi, Takeshi PA Mitsubishi Chemical Industries Ltd., Japan SO Jpn. Kokai Tokkyo Koho, 5 pp. CODEN: JKXXAF DTPatent LA Japanese FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE ------____ ----------PIJP 10045645 A2 19980217 JP 1996-208539 19960807 1,4-Cyclohexanedimethanol (I), useful as a material for polyesters, etc., is prepd. by hydrogenation of dialkyl terephthalate by using noble metal AΒ hydrogenation catalysts, followed by hydrogenation of the resulting dialkyl 1,4-cyclohexanedicarboxylate by using Cu-Zn-alumina catalysts. A soln. of 10% di-Me terephthalate in di-Me 1,4-cyclohexanedicarboxylate (II) was hydrogenated over Ru/alumina at 120.degree. and 40 kg/cm2 (99.3% conversion), mixed with fresh II, and hydrogenated over C18-HC (Cu/Zn/alumina catalyst) at 240.degree. for 140 kg/cm2 to give 69.4% I. ΙT 94-60-0P, Dimethyl 1,4-cyclohexanedicarboxylate RL: IMF (Industrial manufacture); NUU (Nonbiological use, unclassified); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); USES (Uses) (prepn. of 1,4-cyclohexanedimethanol by two-step hydrogenation of dialkyl terephthalate) RN 94-60-0 HCAPLUS 1,4-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI) CN

INDEX NAME)

(CA

IT 120-61-6, Dimethyl terephthalate

RL: RCT (Reactant)

(prepn. of 1,4-cyclohexanedimethanol by two-step hydrogenation of dialkyl terephthalate)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

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L70
     ANSWER 17 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     1998:55603 HCAPLUS
DN
     128:102511
ΤI
     Process for the preparation of cyclohexanedimethanols
ΙN
     Itoh, Hiroshi; Yoshida, Yasuhisa; Iwamura, Taiichiro; Nakazawa, Mikio
     New Japan Chemical Co., Ltd., Japan; Itoh, Hiroshi; Yoshida, Yasuhisa;
PA
     Iwamura, Taiichiro; Nakazawa, Mikio
SO
     PCT Int. Appl., 74 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     Japanese
FAN.CNT 1
     PATENT NO.
                      KIND DATE
                                          APPLICATION NO.
                                                            DATE
                      ----
                            -----
                                           -----
     WO 9800383
PΙ
                     A1
                           19980108
                                          WO 1997-JP2188
                                                            19970625
         W: BR, CN, JP, KR, MX, US
         RW: AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT,
SE
                      A1 19990616
     EP 922690
                                          EP 1997-928455
                                                            19970625
        R: BE, CH, DE, ES, FR, GB, IT, LI, LU, NL, PT
     CN 1223631
                            19990721
                     Α
                                         CN 1997-195946
                                                            19970625
     BR 9710457
                      Α
                            19990817
                                          BR 1997-10457
                                                            19970625
PRAI JP 1996-188759
                      19960628
     JP 1996-359373
                      19961022
     JP 1996-356176
                      19961224
     JP 1997-59931
                      19970226
     WO 1997-JP2188
                      19970625
     MARPAT 128:102511
OS
     The cyclohexanedimethanols useful as monomers or modifiers for polymers
AB
     such as polyesters and polyurethane are manufd. by hydrogenating an alkyl
     ester of cyclohexanedicarboxylic acid by a fixed-bed continuous process
in
     the presence of a molded copper catalyst under the conditions of reaction
     temp. of 200-280.degree., H pressure of 185-300 kg/cm2 and feed rate of H
     gas of 1-40 cm/s in superficial linear velocity. The alkyl ester of
     cyclohexanedicarboxylic acid used as the raw material can typically be
     prepd. by the nuclear hydrogenation of a dialkyl ester of an arom.
    dicarboxylic acid, e.g., di-Me terephthalate, in the presence of a molded
     catalyst contg. ruthenium supported thereon according to a
     fixed-bed continuous process.
     94-60-0, Dimethyl 1,4-cyclohexanedicarboxylate 120-61-6
     1459-93-4 62638-06-6, Dimethyl 1,3-
     cyclohexanedicarboxylate
     RL: RCT (Reactant)
        (hydrogenation of, in process for prepn. of
        cyclohexanedimethanols)
RN
     94-60-0 HCAPLUS
CN
     1,4-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)
(CA
     INDEX NAME)
```

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 1459-93-4 HCAPLUS

CN 1,3-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 62638-06-6 HCAPLUS

CN 1,3-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 9CI) (CA INDEX NAME)

ANSWER 18 OF 58 HCAPLUS COPYRIGHT 2000 ACS L70

AN 1997:414710 HCAPLUS

DN 127:110128

TΙ Catalytic hydrogenation of nitrile-butadiene copolymer emulsion

AU Guo, Xiang-Yao; Rempel, G. L.

Dep. Chem. Eng., Univ. Waterloo, Waterloo, ON, NH2L 3G1, Can. J. Appl. Polym. Sci. (1997), 65(4), 667-675 CODEN: JAPNAB; ISSN: 0021-8995 CS

SO

PΒ Wilev

DTJournal

LA English

AΒ Two process have been developed for the selective hydrogenation of the

C=C

bonds in nitrile-butadiene rubber emulsions (NBR emulsions) in the presence of a no. of RuCl2(PPh3)3 complex catalysts. One of the process is carried out in a homogeneous system, in which an org. solvent, which can dissolved the NBR polymer and catalyst and which is compatible with the emulsion, is used. The other process is carried out in a heterogeneous system, in which an org. solvent which is capable of dissolving the catalyst and swelling the polymer particle but is not miscible with the aq. emulsions phase, is used. In both processes,

quant.

hydrogenation of the C=C bonds of the NBR emulsion is achieved in the presence of RuCl2(PPh3)3. The addn. of a small amt. of additives such as ferrous ammonium sulfate and certain carboxylic acids can improve the activities of the Ru-based catalysts.

100-21-0, Terephthalic acid, uses IT

RL: MOA (Modifier or additive use); USES (Uses)

(hydrogenation of nitrile rubber emulsion in presence of ruthenium catalyst and)

100-21-0 HCAPLUS RN

1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

ANSWER 19 OF 58 HCAPLUS COPYRIGHT 2000 ACS

ΑN 1997:63443 HCAPLUS

DN 126:105989

ΤI Charging of reactors with catalyst

ΑU

CS UK

Res. Discl. (1997), 393, 21 (No. 39317) CODEN: RSDSBB; ISSN: 0374-4353 SO

PBKenneth Mason Publications Ltd.

DTJournal; Patent

LA English

PATENT NO.

KIND DATE

APPLICATION NO. DATE

RD 393017

_____ 19970110

PRAI RD 1997-393017 19970110

AΒ Arom. carboxylic acids such as isophthalic acid and terephthalic acid are purified by hydrogenation of a soln. of the crude acid in an aq. medium. The hydrogenation is carried out in a reactor with fixed catalyst bed. The catalyst is usually in pellet form and typically comprises a noble metal or metals, such as palladium, platinum, or rhodium or combination thereof, on carbon or other support material. The catalyst

in

the past charged manually into the reactor but this gives rise to problems

such as catalyst attrition which results in unwanted particle contaminating the product during the start up phase of the reactor operation. Also there are safety issues to be considered. The problem assocd. with manual loading of the catalyst can be reduced or eliminated by loading the catalyst by vacuum conveying system.

121-91-5P, Isophthalic acid, reactions TT

> RL: PUR (Purification or recovery); RCT (Reactant); PREP (Preparation) (charging of reactors with hydrogenation catalyst for isophthalic acid)

RN 121-91-5 HCAPLUS

CN 1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

100-21-0P, Terephthalic acid, reactions

RL: PUR (Purification or recovery); RCT (Reactant); PREP (Preparation) (charging of reactors with hydrogenation catalyst for terephthalic acid)

RN100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

09/581843 KHARE

Page 49

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ANSWER 20 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     1996:593743 HCAPLUS
DN
     125:225057
TI
     Noble metal Raney catalysts and preparation of hydrogenated compounds
     using such catalysts
    Morikawa, Kouhei; Hirayama, Shuuji; Ishimura, Yoshimasa; Suyama, Yuseki;
IN
     Nozawa, Tsutomu; Monzen, Hiroyuki; Miura, Motoo; Marumo, Kuniomi; Naito,
     Taketoshi
PA
     Showa Denko K. K., Japan
SO
     Eur. Pat. Appl., 23 pp.
     CODEN: EPXXDW
DT
     Patent
LA
    English
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                          APPLICATION NO. DATE
     -----
                     ____
                           _____
                                          -----
                           19960807 EP 1996-100127 19960105
    EP 724908
PΙ
                A1
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LI, LU, MC, NL, PT,
SE
     JP 08187432
                      Α2
                           19960723
                                          JP 1995-782
                                                           19950106
    EP 934920
                      A2
                                          EP 1999-108002
                           19990811
                                                           19960105
    EP 934920
                     A3
                           19991222
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
ΙE
    US 6018048
                           20000125
                                          US 1997-989157
                                                           19971211
PRAI JP 1995-782
                     19950106
    US 1996-582668
                     19960104
    EP 1996-100127
                     19960105
AB
    Noble metal (particularly Ru) Raney catalysts are used
    which can hydrogenate (1) aromaticity-exhibiting ring portions
    of org. compds., (2) carboxylic acids and their ester portions (carbonyl
    ester groups), (3) ring portions and carboxylic acid or their ester
groups
    in compds. having such ring portions and carboxylic acid or their ester
    portions, and (4) ring portions and nitrile groups of arom. nitrile
    compds. to give the corresponding hydrogenated compds. The methods allow
    prepn. of hydrogenated compds. having hydrogenated arom. ring portions,
    hydrogenated carbonyl ester groups, hydrogenated arom. ring and carbonyl
    ester groups, or hydrogenated arom. rings and nitrile groups under milder
    hydrogen pressure and temp. conditions than conventional catalysts.
Thus,
    a Raney Ru/Sn catalyst was prepd. and used to
    hydrogenate adipic acid (100% conversion) to 78% 1,6-hexanediol
     and 16% 6-hydroxycaproic acid. With an alumina-supported catalyst the
    resp. figures were 35, 1, and 30%.
ΙT
    1076-97-7P, 1,4-Cyclohexanedicarboxylic acid
    RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation)
        (Raney hydrogenation catalysts with improved yield and conversion)
RN
     1076-97-7 HCAPLUS
CN
     1,4-Cyclohexanedicarboxylic acid (8CI, 9CI) (CA INDEX NAME)
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KHARE 09/581843

Page 51

IT 100-21-0, 1,4-Benzenedicarboxylic acid, reactions

RL: RCT (Reactant)

(substrate; Raney hydrogenation catalysts with improved yield

and conversion)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

ANSWER 21 OF 58 HCAPLUS COPYRIGHT 2000 ACS ΑN 1995:822975 HCAPLUS DN 123:227688 TI Preparation of 1,3-cyclohexanedimethanol using ruthenium hydrogenation catalysts IN Magara, Mitsuo; Onoda, Yoshimi; Yamazaki, Fumito; Yoneda, Susumu; Kato, Kazuaki PA Towa Kasei Kogyo Kk, Japan SO Jpn. Kokai Tokkyo Koho, 9 pp. CODEN: JKXXAF DT Patent LAJapanese FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE ____ _____ PΙ JP 06321823 Α2 19941122 JP 1993-139228 19930519 OS CASREACT 123:227688 AB The title compd. is prepd. via hydrogenation of isophthalic acid dialkyl esters or their mixts. with hexahydroisophthalic acid dialkyl esters in the presence of ruthenium hydrogenation catalysts contg. 0.05-10 wt.% ruthenium metal at 90-240.degree., 5-150 kgf/cm2 and continuous hydrogenation of the products in the presence of and then at 200-300.degree., 50-180 kgf/cm2. Thus, a mixt. of 80% di-Me hexahydroisophthalate and 20% di-Me isophthalate was heated with 0.5% ruthenium hydrogenation catalyst pellet supported on alumina at 120.degree., the molten mixt. was fed at an SV of 6 h-1 to a reactor, while at the same time hydrogen was fed at 18 mol fold of the starting material mixt. at 120.degree. to give 98.8% completely hydrogenated di-Me isophthalate. This is then hydrogenated over a copper-chromium catalyst (Cu-1164T) at 250.degree. to give 94.0% 1,3-cyclohexanedimethanol. IT 1459-93-4, Dimethyl isophthalate 62638-06-6, Dimethyl hexahydroisophthalate RL: RCT (Reactant)

catalyst)
RN 1459-93-4 HCAPLUS

CN 1,3-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

(hydrogenation in presence of ruthenium

RN 62638-06-6 HCAPLUS

CN 1,3-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 9CI) (CA INDEX NAME)

KHARE 09/581843

Page 53

```
ANSWER 22 OF 58 HCAPLUS COPYRIGHT 2000 ACS
AN
     1995:516386 HCAPLUS
DN
     122:265232
TΙ
     Process for the selective hydrogenation of epoxyalkenes to
     epoxyalkanes using a rhodium-organophosphorus-polyunsaturated
     hydrocarbon catalyst
IN
     Puckette, Thomas A.
PA
     Eastman Chemical Company, USA
SO
     U.S., 9 pp.
     CODEN: USXXAM
DT
     Patent
LA
     English
FAN.CNT 1
     PATENT NO.
                      KIND
                            DATE
                                           APPLICATION NO.
                                                             DATE
                      ____
                            -----
                                           US 1994-262122
PΙ
     US 5391773
                       Α
                            19950221
                                                             19940617
     US 5498584
                       Α
                            19960312
                                           US 1994-311628
                                                             19940923
     WO 9535290
                       Α1
                            19951228
                                           WO 1995-US7083
                                                             19950605
            AU, BR, CA, CN, JP, KR
         RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE
     CA 2192690
                       AA
                            19951228
                                           CA 1995-2192690
                                                             19950605
     AU 9526625
                       A1
                            19960115
                                           AU 1995-26625
                                                             19950605
     AU 681798
                       В2
                            19970904
     EP 765315
                       A1
                            19970402
                                           EP 1995-921604
                                                             19950605
     EP 765315
                       В1
                            19980930
         R: BE, DE, ES, FR, GB, IT, NL
     CN 1155885
                       Α
                            19970730
                                           CN 1995-194606
                                                             19950605
     BR 9508035
                       Α
                            19970916
                                           BR 1995-8035
                                                             19950605
     JP 10501552
                                           JP 1995-502278
                       Т2
                            19980210
                                                             19950605
     ES 2121391
                       Т3
                                           ES 1995-921604
                            19981116
                                                             19950605
PRAI US 1994-262122
                      19940617
     WO 1995-US7083
                      19950605
OS
     CASREACT 122:265232; MARPAT 122:265232
AB
     What is claimed is a process for the prepn. of epoxyalkanes and
     epoxycycloalkanes by hydrogenating under hydrogenation conditions of
temp.
     and pressure epoxyalkenes and epoxycycloalkenes in a catalyst soln.
     comprising (A) an inert, org. solvent and (B) catalyst components
     dissolved in said solvent comprising (i) rhodium, (ii) an
     organophosphorus compd. selected from trihydrocarbylphosphines and
     trihydrocarbyl phosphites, and (iii) a polyunsatd. hydrocarbon selected
     from alkadienes, cycloalkadienes, alkatrienes and cycloalkatrienes;
     wherein the ratio of moles of component (ii) to gram atoms of
     rhodium is about 3:1 to 50:1; and the ratio of moles of component
     (iii) to gram atoms of rhodium is about 2:1 to 150:1. Thus,
     e.g., a catalyst compn. consisted of a mixt. of tris(triphenylphosphine)
     rhodium chloride, tribenzylphosphine, 1,5-cyclooctadiene, and
     2-heptanone; hydrogenation of 3,4-epoxy-1,2-butene resulted in 97.9%
     conversion of 3,4-epoxy-1,2-butene and 88.7% butylene oxide, 5.1%
    butyraldehyde and 6.2% butanol.
IT
     131-11-3, Dimethyl phthalate
     RL: NUU (Nonbiological use, unclassified); USES (Uses)
```

(solvent; selective hydrogenation of epoxyalkenes to

KHARE 09/581843

Page 55

epoxyalkanes using a rhodium-organophosphorus-polyunsatd.
hydrocarbon catalyst)
131-11-3 HCAPLUS

RN

1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME) CN

KHARE 09/581843

Page 56

=> d bib abs hitstr 23

L70 ANSWER 23 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1994:680376 HCAPLUS

DN 121:280376

TI Method for producing 1,4-cyclohexanedimethanol by catalytic hydrogenation of dialkyl terephthalate and related esters

IN Magara, Mitsuo; Onoda, Yoshimi; Yamazaki, Fumito; Yoneda, Susumu; Kato, Kazuaki

PA Towa Kasei Kogyo Kk, Japan

SO Jpn. Kokai Tokkyo Koho, 8 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	JP 06192146	A2	19940712	JP 1992-357871	19921225
	JP 2528067	B2	19960828		
OS GI	CASREACT 121:280	376; M	IARPAT 121:2803	76	

HOCH₂ —
$$CO_2R$$
 III

AΒ Manuf. of 1,4-cyclohexanedimethanol (I) comprises 2-stage catalytic hydrogenation: (1) in the first stage simultaneously introducing H and as the first raw material dialkyl terephthalate or dialkyl terephthalate and a first-stage hydrogenation product at SV 1-10 to the top or bottom of a fixed bed continuous hydrogenation app. packed with 0.05-10 wt.% Ru hydrogenation catalyst, carrying out the first stage catalytic hydrogenation at 90-240.degree., H pressure 5-150 kgf/cm2, and the initial concn. of unreacted components 5-100 wt.%, and discharging the product and excess H from the top or bottom of the app. and (2) in the second stage simultaneously introducing H and as the second raw material the first-stage hydrogenation product or a mixt. of the first-stage hydrogenation product and compds. formed by bonding 1-10 compds. selected from I and di- or monoalkyl esters (II and III; R = alkyl) via transesterification at SV 0.1-1 to the top or bottom of a fixed bed continuous hydrogenation app. packed with 0.05-10 wt.% Cu chromite hydrogenation catalyst, carrying out the second stage hydrogenation at 200-300.degree., H pressure 50-180 kgf/cm2, and the initial concn. of unreacted components 50-100 wt.%, and discharging the product and excess H from the top or bottom of the app. This process can use less expensive Ru rather than Pd, carry out the first-stage Searched by John Dantzman 703-308-4488

hydrogenation under milder condition than those used in a prior art, and reduce the formation of impurities in the entire steps.

IT 120-61-6, Dimethyl terephthalate 120-61-6D, Dimethyl

terephthalate, satd. RL: RCT (Reactant)

(method for producing 1,4-cyclohexanedimethanol by catalytic hydrogenation of dialkyl terephthalate and related esters)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

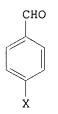
RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

ANSWER 24 OF 58 HCAPLUS COPYRIGHT 2000 ACS 1.70 1994:533689 HCAPLUS ΑN DN 121:133689 ΤI Selective catalytic hydrogenation of aromatic aldehydes using titanium oxide-supported palladium group metals as catalysts. IN Bankmann, Martin; Brand, Reinhold; Freund, Andreas; Tacke, Thomas PA Degussa A.-G., Germany SO Eur. Pat. Appl., 22 pp. CODEN: EPXXDW DT Patent LA German FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE -----______ EP 606072 A1 19940713 EP 1994-100078 PΙ 19940105 EP 606072 В1 19980610 R: BE, DE, ES, FR, GB, IE, IT, NL DE 4300297 19940721 DE 1993-4300297 19930108 Α1 DE 4300297 C2 19980129 ES 2118981 Т3 19981001 ES 1994-100078 19940105 BR 9400041 Α 19940726 BR 1994-41 19940106 US 5387726 Α 19950207 US 1994-179621 19940107

CN 1994-100192

19940107



Ι

OS

GI

CN 1099740

PRAI DE 1993-4300297 19930108

AB Title compds. (I; X = CO2H, Me, halo), were catalytically hydrogenated using a formed supported Pt group catalyst at 5-50 bar and 100-300.degree.

in the presence of a solvent and, optionally, org. acids. Thus, 4-carboxybenzaldehyde was hydrogenated in H2O using a 0.5% Pd/TiO2 rutile-type catalyst at 10 bar H and 150.degree. for 4 h to give 4-hydroxymethylbenzoic acid with 98% selectivity at 97.3% conversion of starting material.

IT 100-21-0, Terephthalic acid, uses

Α

CASREACT 121:133689; MARPAT 121:133689

19950308

RL: USES (Uses)

(additive, in catalytic hydrogenation of substituted benzaldehydes)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

IT

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ANSWER 25 OF 58 HCAPLUS COPYRIGHT 2000 ACS
     1994:216792 HCAPLUS
ΑN
DN
     120:216792
ΤI
     Low pressure process for the hydrogenation of dimethyl
     benzenedicarboxylates to the corresponding dimethyl
     cyclohexanedicarboxylates
IN
     Gustafson, Bruce L.; Tennant, Brent A.; Kuo, Yeong Jen; Price, Timothy W.
PΆ
     Eastman Kodak Co., USA
     U.S., 5 pp.
SO
     CODEN: USXXAM
DT
     Patent
     English
LA
FAN.CNT 1
     PATENT NO.
                      KIND
                            DATE
                                           APPLICATION NO.
                      ____
                                           US 1993-76675
PI
     US 5286898
                            19940215
                       Α
                                                             19930615
     WO 9429260
                            19941222
                                           WO 1994-US6266
                       Α1
                                                             19940603
         W: CA, JP, KR
         RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE
                            19941222
     CA 2165207
                                           CA 1994-2165207 19940603
                       AΑ
                            19980818
     CA 2165207
                       С
     EP 703894
                            19960403
                                           EP 1994-919348
                                                             19940603
                       Α1
     EP 703894
                       В1
                            19980826
         R: BE, DE, ES, FR, GB, IT, NL
     JP 08511775
                       T2
                            19961210
                                           JP 1994-501972
                                                             19940603
                                           ES 1994-919348
     ES 2120054
                       Т3
                            19981016
                                                             19940603
     CN 1099745
                       Α
                            19950308
                                           CN 1994-106440
                                                             19940610
     CN 1042327
                            19990303
                       В
PRAI US 1993-76675
                      19930615
     WO 1994-US6266
                      19940603
OS
     CASREACT 120:216792
AB
     Di-Me cyclohexanedicarboxylates were prepd. by hydrogenation of the
     corresponding di-Me benzenedicarboxylates at 140-400.degree. and 10-200
     bar H in the presence of supported catalysts contg. Pd and a second
     Group VIII metal selected from Ni, Pt, Ru, or
     a mixt. thereof deposited on an alumina support. Pd comprises 0.1-5 wt.%
     of the catalyst; the Pd dispersion is .gtoreq.15%, .gtoreq.90% of the Pd
     is located on the alumina at a depth <200 .mu. from the surface of the
     alumina; the second Group VIII metal comprises 0.001-1
     wt% of the catalysts, and the alumina is alpha, theta, delta, gamma, eta,
     or a mixt. thereof. The use of the catalysts permits the process to be
     carried out at significantly lower pressures. Thus, di-Me terephthalate
     was hydrogenated at 125.1 bars abs. pressure and 155-177.degree. in the
     presence of di-Me 1,4-cyclohexanedicarboxylate using a catalyst contg.
1.0
     wt.% Pd and 1000 ppm Ni on theta alumina to give reaction rates 24-45%
     greater than those predicted for Pd/alumina catalyst.
```

120-61-6, Dimethyl 1,4-benzenedicarboxylate 131-11-3,

Dimethyl 1,2-benzenedicarboxylate 1459-93-4, Dimethyl

1,3-benzenedicarboxylate

RL: RCT (Reactant)

(hydrogenation of, using catalysts contg. palladium

and a group VIII metal on alumina)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 131-11-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

RN 1459-93-4 HCAPLUS

CN 1,3-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

IT 94-60-0P, Dimethyl 1,4-cyclohexanedicarboxylate 4336-20-3P

, Dimethyl 1,2-cyclohexanedicarboxylate 62638-06-6P, Dimethyl

1,3-cyclohexanedicarboxylate

RL: SPN (Synthetic preparation); PREP (Preparation)

(prepn. of, by hydrogenation of di-Me benzenedicarboxylate using catalysts contg. palladium and a group VIII metal

on alumina)

RN 94-60-0 HCAPLUS

CN 1,4-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)

(CA

INDEX NAME)

RN 4336-20-3 HCAPLUS

CN 1,2-Cyclohexanedicarboxylic acid, dimethyl ester (6CI, 7CI, 8CI, 9CI)

(CA

INDEX NAME)

RN 62638-06-6 HCAPLUS

L70 ANSWER 26 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1993:497733 HCAPLUS

DN 119:97733

 ${\tt TI}$ Catalytic hydrogenation of nitrile rubber in presence of organic additives

IN Rempel, Garry L.; Guo, Xiang Yao

PA Polysar Rubber Corp., Can.

SO U.S., 5 pp.

CODEN: USXXAM

DT Patent

LA English

FAN.CNT 1

	PATENT NO.		DATE	APPLICATION NO.	DATE
PI	US 5208296	A	19930504		19920902
	CA 2101687	AA	19940303	CA 1993-2101687	19930730

EP 588097 A1 19940323 EP 1993-113337 19930820 EP 588097 19970115 В1 R: DE, FR, GB, IT JP 06184223 A2 19940705 JP 1993-232264 19930826 PRAI US 1992-939245 19920902 The hydrogenation of nitrile rubbers is streamlined and the wt. increase in the process is minimized and controlled by conducting the hydrogenation in the presence of a divalent Ru catalyst in an aq. emulsion and a solvent in the presence of monoor dicarboxylic acids. Nitrile rubber emulsion in MeCOEt was hydrogenated in the presence of carbonyl chlorostyryl bis(tricyclohexylphosphine)ruthenium catalyst and chloroacetic acid for <3 h to give a degree of hydrogenation 99%. 100-21-0, 1,4-Benzenedicarboxylic acid, miscellaneous ΙT RL: MSC (Miscellaneous) (additives, for catalytic hydrogenation of nitrile rubbers) RN 100-21-0 HCAPLUS 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

L70 ANSWER 27 OF 58 HCAPLUS COPYRIGHT 2000 ACS

1992:84368 HCAPLUS AN

DN 116:84368

TI Hydrogenative purification of isophthalic acid

Ohta, Tazuo; Ohgoshi, Fumio; Tanaka, Kazuo; Yoshida, Terumasa; Motoyama, IN Ichihei

PA Mitsubishi Gas Chemical Co., Inc., Japan

SO Eur. Pat. Appl., 9 pp.

CODEN: EPXXDW

DT Patent

LA English

FAN CNT 1

r An. C	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	·		19911121	EP 1991-304457	19910517
	EP 457606 R: BE, DE,		19941207 , GB, IT		
	JP 04021653 JP 2893860		19920124 19990524	JP 1990-125437	19900517
	US 5189209	Α	19930223	US 1991-701853	
PRAI	ES 2067863 JP 1990-125437			ES 1991-304457	19910517
AB				s prepd. by treating	crude I with H and
	1-5 wt% H2O at	170-300	.degree H	lydrogenating I (puri	
ΙΤ	121-91-5P, Isop			xidn. gave I with pur Aration	ity 96.3%.
			-	; PREP (Preparation)	
	(purlin. or,	by nya	rogenation,	catalysts for)	

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RN
    121-91-5 HCAPLUS
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1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

ANSWER 28 OF 58 HCAPLUS COPYRIGHT 2000 ACS

ΑN 1990:552039 HCAPLUS

DN 113:152039

ΤI Purification of crude isophthalic acid

IN Schroeder, Hobe; Wittman, Ricky L.

PA

Amoco Corp., USA U.S., 6 pp. Cont. of U.S. Ser. No. 257,511, abandoned. SO CODEN: USXXAM

DTPatent

English LA

FAN.CNT 1

		_												
	PAC	rent :	NO.		KI	4D	DATE			API	PLICATION	NO.	DATE	
PI	US	4933	492		Α		1990	0612		US	1989-419	656	198910	11
	CA	2011	269		ΑA	Ą	1991	0901		CA	1990-201	1269	199003	01
	ΕP	4454	46		A.	L	1991	0911		ΕP	1990-302	349	199003	06
	ΕP	4454	46		В.	L	1994	0119						
		R:	BE,	DE,	ES,	FR	, GB,	ΙT,	NL					
	ΑU	6188	82		B2	2	1992	0109		ΑU	1990-507	59	199003	06
	ΑU	9050	759		A.	L	1991	0912						
	ES	2048	427		T	3	1994	0316		ES	1990-302	349	199003	06
	JΡ	0328	4644		A2	2	1991	1216		JΡ	1990-814	66	199003	30
	JΡ	2879	925		B2	2	1999	0405						
PRAI	US	1988	-257	511	198	381	013							

EP 1990-302349 19900306

AB Crude isophthalic acid (I) soln. is purified by hydrogenation over 2 noble

metal catalysts. A 20% I soln. was hydrogenated at 221.degree. and 40 psi

H partial pressure (380 psig total pressure) over a catalyst compn. of 0.5% Rh-C on 0.5% Pd-C to give pure I showing b*-value of 0.87(a measure of the yellowness-blueness attribute), fluorescence index of

0.36, and optical d. of 0.56 (at 340 nm), vs. 1.28, 0.39, and 0.81, resp.,

with Pd-C catalyst alone.

121-91-5P, Isophthalic acid, preparation ΙT

> RL: PUR (Purification or recovery); PREP (Preparation) (purifn. of, by hydrogenation over noble metals)

RN 121-91-5 HCAPLUS

CN 1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 29 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1990:498233 HCAPLUS

DN 113:98233

TI Process and catalysts for the purification of crude isophthalic acid

IN Schroeder, Hobe

PA Amoco Corp., USA

SO U.S., 8 pp.

CODEN: USXXAM

DT Patent

LA English

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE	
PI	US 4937378	Α	19900626	US 1989-421560	19891013	

AB Polar solns. of crude isophthalic acid (I) are purified by hydrogenation in the presence of a Pt group metal hydrogenation catalyst to produce purified I having reduced color bodies, a predetd. color scale value, and predetd. optical d. The catalysts are supported on active carbon carrier particles and sepd. from the purified I by filtration.

IT 121-91-5P, Isophthalic acid, preparation

RL: PUR (Purification or recovery); PREP (Preparation) (purifn. of, by hydrogenation of polar solns. contg., for predetd. color scale value or optical d.)

RN 121-91-5 HCAPLUS

CN 1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 30 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1990:497443 HCAPLUS

DN 113:97443

TI Preparation of phthalides

IN Hara, Yoshinori

PA Mitsubishi Kasei Corp., Japan

SO Jpn. Kokai Tokkyo Koho, 6 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

FAN.CNT 1

2.2	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE	
ΡI	JP 02121976	A2	19900509	JP 1988-275885	19881031	
	JP 08009607	B4	19960131			

OS MARPAT 113:97443

AB The title compds. are prepd. by hydrogenation of arom. orthodicarboxylic acids or their anhydrides in presence of catalysts contg. Ru, org. phosphines, and conjugate bases of <2 pKa acids. Thus, autoclaving phthalic anhydride, Ru acetylacetonate, [Me(CH2)7]3P, p-MeC6H4SO3H (I), and dioxane at 200.degree. and 50 kg/cm2 H for 3 h gave 84% phthalide, vs. 61% without I.

IT 88-99-3, Phthalic acid, reactions

RL: RCT (Reactant)

(hydrogenation of, phthalide from, catalysts for)

RN 88-99-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 31 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1990:458565 HCAPLUS

DN 113:58565

TI Highly active heterogeneous **rhodium catalysts** for the liquid-phase **hydrogenation** of aromatic and other unsaturated compounds under mild conditions

AU Timmer, Klaas; Thewissen, D. Harry M. W.; Meinema, Harry A.; Bulten, Eric J.

CS Inst. Appl. Chem., TNO, Zeist, 3700 AC, Neth.

SO Recl. Trav. Chim. Pays-Bas (1990), 109(2), 87-92 CODEN: RTCPA3; ISSN: 0165-0513

DT Journal

LA English

OS CASREACT 113:58565

AB Highly active heterogeneous rhodium hydrogenation catalysts were prepd. by pyrolysis of com. available Rh4(
CO)12, highly dispersed on a suitable support, e.g., SrTiO3,
TiO2-anatase, TiO2-rutile, BaTiO3 or SrZrO3. The inactive materials initially obtained were activated by exposure to air at room temp. The activities of these catalysts were detd. in the liq.-phase hydrogenation of arom. compds. at atm. pressure and at low temps. (max. 70.degree.).
They appear to be at least twice as active as catalysts prepd. from impregnated RhCl3 or [RhCl(CO)2]2 on SrTiO3 or a com. available catalyst (5% Rh on Al2O3). The gas-phase hydrogenation of benzene at room temp. takes place exothermally. Very high activities

also found in the liq.-phase hydrogenation of alkenes and alkynes, whereas

low activities were shown in the hydrogenation of nitriles. Almost no activity was obsd. in the liq.-phase hydrogenation of nitro compds. and ketones. Catalysts prepd. from Rh6(CO)16 showed lower activities as compared with those prepd. from Rh4(CO)12. Hardly any activity was found using Ir4(CO)12 as starting carbonyl cluster and no activity was obsd. when Ru3(CO)12, Co4(CO)12, Os3(CO)12 or Fe3(CO)12 was used.

IT 100-21-0, Terephthalic acid, reactions 10028-70-3,
 Disodium terephthalate

RL: RCT (Reactant)

(hydrogenation of, rhodium catalyst for)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 10028-70-3 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, disodium salt (9CI) (CA INDEX NAME)

2 Na

L70 ANSWER 32 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1990:118066 HCAPLUS

DN 112:118066

TI Hydrogenation of aromatic carboxylic acids in the presence of metal-polymeric catalysts

AU Neimerovets, E. B.; Tskhai, L. E.; Dedov, A. G.; Subbotin, O. A.; Egazar'yants, S. V.; Karakhanov, E. A.

CS Mosk. Gos. Univ., Moscow, USSR

SO Vestn. Mosk. Univ., Ser. 2: Khim. (1989), 30(4), 403-5 CODEN: VMUKA5; ISSN: 0579-9384

DT Journal

LA Russian

IT

AB Cyclohexanecarboxylic acids were prepd. in the hydrogenation of arom. carboxylic acids in the presence of polycarboxylic acid-bound Pt or Rh, with polyacrylic acid-Rh displaying the highest catalytic activity. The Michaelis const. was detd. for benzoic acid in the presence of the polyacrylic acid-Rh system.

100-21-0, 1,4-Benzenedicarboxylic acid, reactions 120-61-6

RL: RCT (Reactant)

(hydrogenation of, in presence of polyacrylic acid-bound rhodium)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 120-61-6 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, dimethyl ester (9CI) (CA INDEX NAME)

IT 88-99-3, 1,2-Benzenedicarboxylic acid, reactions

RL: RCT (Reactant)

(stereoselective hydrogenation of, in presence of polyacrylic acid-bound rhodium)

RN 88-99-3 HCAPLUS

CN 1,2-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 33 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1989:534929 HCAPLUS

DN 111:134929

TI Recovery of terephthalic acid from its recycle streams

IN Schroeder, Hobe

PA Amoco Corp., USA

SO U.S., 5 pp.

CODEN: USXXAM

DT Patent

LA English

FAN.CNT 1

AB A process involves (A) hydrogenating the acidic impure mother liquor from a p-xylene oxidn. reactor with Rh/C catalyst at 250-600.degree.

F to reduce the color bodies and impurities to cyclohexane-type compds., (B) recycling the hydrogenated mother liquor stream to the oxidn. reactor,

(C) oxidizing cyclohexane-type compds. to CO2 in the reactor, and (D) recovering oxidn. catalysts and terephthalic acid in the mother liquor by crystn. Thus, a simulated oxidn. mother liquor contg. 98 mL H2O, 900 mL glacial HOAc, 2 g 48% HBr, 20 g terephthalic acid, 1 g diphenic acid, and 1 g 4-carboxybiphenyl (I) was hydrogenated with 5% Rh/C and the resulting soln. monitored by liq. chromatog. contained 330 ppm I after 1

and 90 ppm after 4 h, vs. 750 and 660, resp., with 5% Pd/C as catalyst. 100-21-0P, Terephthalic acid, preparation ΙT RL: PREP (Preparation)

(recycle stream, purifn. of, by hydrogenation and oxidn.)

100-21-0 HCAPLUS RN

1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME) CN

h

L70 ANSWER 34 OF 58 HCAPLUS COPYRIGHT 2000 ACS

1989:97565 HCAPLUS ΑN

DN 110:97565

ΤI Manufacture and use of supported Group VIIIB metal catalysts for the hydrogenation of aromatic and other unsaturated compounds under mild conditions

PA Nederlandse Organisatie voor Toegepast-Natuurwetenschappelijk Onderzoek, Neth.

SO Neth. Appl., 22 pp.

CODEN: NAXXAN

DT Patent

Dutch LA

FAN.	CNT 1		
	PATENT NO.	KIND DATE	APPLICATION NO. DATE
ΡI	NL 8700691	A 19881017	NL 1987-691 19870324
	EP 289061	A1 19881102	EP 1988-200457 19880310
	EP 289061	B1 19900801	
	R: AT, BE,	CH, DE, ES, FR, GB,	GR, IT, LI, LU, NL, SE
	AT 55065	E 19900815	AT 1988-200457 19880310
	US 4831008	A 19890516	US 1988-171665 19880322
	JP 01007953	A2 19890111	JP 1988-67490 19880323
PRAI	NL 1987-691	19870324	
	EP 1988-200457	19880310	

AB The title catalysts are manufd. by depositing Group VIIIB metal carbonyl clusters on a carrier under an inert (e.g., N) atm., followed by pyrolysis

at relatively low temps. (i.e., .ltoreq.300.degree.). The deposited material is activated by reaction with O. These catalysts have a high activity and are suitable for the hydrogenation of alkenes, alkynes, and arom. compds. under mild conditions. Rh4(CO)12 (0.23 g) was dissolved in 100 mL hexane under N and 25 g of predried (200.degree./1 mmHg; 2 h) SrTiO3 was added. The suspension was slowly evapd. at 25.degree. under reduced pressure and the residue heated in vacuo to Searched by John Dantzman 703-308-4488

150.degree. for 2 h. After evapn., the powder was homogenized and stored in air. Using this catalyst, C6H6 was hydrogenated to cyclohexane at 30.degree./1 atm.

IT 100-21-0, 1,4-Benzenedicarboxylic acid, reactions 636-09-9
10028-70-3

RL: RCT (Reactant)

(hydrogenation of, catalysts for)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 636-09-9 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, diethyl ester (9CI) (CA INDEX NAME)

RN 10028-70-3 HCAPLUS

CN 1,4-Benzenedicarboxylic acid, disodium salt (9CI) (CA INDEX NAME)

2 Na

IT 72903-27-6P, Diethyl 1,4-cyclohexanedicarboxylate

RL: PREP (Preparation)

(manuf. of, by di-Et terephthalate hydrogenation, catalysts for)

RN 72903-27-6 HCAPLUS

 ${\tt CN}$ 1,4-Cyclohexanedicarboxylic acid, diethyl ester (6CI, 7CI, 9CI) (CA INDEX

NAME)

TT 1076-97-7P, 1,4-Cyclohexanedicarboxylic acid RL: IMF (Industrial manufacture); PREP (Preparation) (manuf. of, catalysts for)

1076-97-7 HCAPLUS RN

1,4-Cyclohexanedicarboxylic acid (8CI, 9CI) (CA INDEX NAME) CN

ANSWER 35 OF 58 HCAPLUS COPYRIGHT 2000 ACS

1989:95980 HCAPLUS ΑN

DN 110:95980

ΤI Process for removal of high molecular weight impurities in the manufacture

of purified terephthalic acid

James, David E. IN

Amoco Corp., USA PA

SO U.S., 6 pp.

CODEN: USXXAM

DT Patent

LA English

FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE PΙ Α 19881101 US 1987-58142 AΒ Crude terephthalic acid (I) prepd. by catalytic liq.-phase oxidn. of p-xylene is purified by hydrogenating aq. I (concn. .gtoreq.5%) over Group VIII noble metal catalysts at 450-600.degree.F/10-200 psi, removing the catalyst, crystg. I and filtering at 300-450.degree.F, and recycling the mother liquor to oxidn. Stirring 1.0 g crude I in 1 L H2O with 200 mg Pd black and H at 300.degree.F/300 psi gave the following results (impurity, concn. in ppm after 0, 15, and 60 min given): 2,4',5-biphenyltricarboxylic acid, 1516, 85, 11; 2,6-fluorenonedicarboxylic acid, 516, 8, blank; diphenylmethanetricarboxylic acid, 197, 33, blank; 4,4'-methylenedibenzoic

acid, 117, 15, 2; 3,4'-biphenyldicarboxylic acid (II), 2298, 105, 15; 4,4'-II, 932, 218, 49; and 2,6-fluorenedicarboxylic acid, 1637, 105, blank.

IT100-21-0P, Terephthalic acid, preparation Searched by John Dantzman 703-308-4488 RL: PUR (Purification or recovery); PREP (Preparation) (purifn. of, by catalytic hydrogenation in water)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 36 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1988:610484 HCAPLUS

DN 109:210484

TI Promoting effect of acids on the formation of ethylene glycol from synthesis gas catalyzed by the **rhodium**-tricyclohexylphosphine system

AU Ohgomori, Yuji; Mori, Shoichiro; Yoshida, Shinichi; Watanabe, Yoshihisa

CS Cent. Res. Lab., Mitsubishi Petrochem. Co. Ltd., Ibaraki, 300-03, Japan

SO J. Mol. Catal. (1987), 43(1), 127-36 CODEN: JMCADS; ISSN: 0304-5102

DT Journal

LA English

AB Carboxylic acids, C6F5OH, and H3PO4 (HX) facilitate the formation of HOCH2CH2OH from synthesis gas in the presence of the Rh -tricyclohexylphosphine (TCP) system. Complexes recovered from the resultant solns. were RhX(CO)(TCP)2, which are stable to repeated use. The catalytically active species or its immediate precursor

is proposed to be HRh(CO)2(TCP)2 on the basis of IR spectroscopic anal. at a synthesis gas pressure of 280 bar.

IT 100-21-0, p-Phthalic acid, uses and miscellaneous

RL: CAT (Catalyst use); USES (Uses)

(rhodium catalyst contg., for hydrogenation

of carbon monoxide)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 37 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1988:531246 HCAPLUS

DN 109:131246

TI Preparation of cyclohexanedicarboxylic acids

IN Lillwitz, Lawrence D.

PA Amoco Corp., USA

SO U.S., 6 pp.

CODEN: USXXAM

DT Patent LA English FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE

PI US 4754064 A 19880628 US 1983-544725 19831024

AB Cyclohexanedicarboxylic acids are prepd. at increased rates by hydrogenating benzenedicarboxylic acid solns. over supported

Rh catalysts and recycling a portion of the product

stream. By this method, isophthalic acid was hydrogenated to

1,3-cyclohexanedicarboxylic acid over Rh/C catalyst at

100.degree./100-15000 psig in .apprx.2 h.

IT 100-21-0, Terephthalic acid, reactions 121-91-5,

Isophthalic acid, reactions

RL: RCT (Reactant)

(hydrogenation of, catalysts for)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

RN 121-91-5 HCAPLUS

CN 1,3-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

IT 1076-97-7P, 1,4-Cyclohexane dicarboxylic acid 3971-31-1P

, 1,3-Cyclohexane dicarboxylic acid

RL: IMF (Industrial manufacture); PREP (Preparation)

(manuf. of, catalyst for)

RN 1076-97-7 HCAPLUS

CN 1,4-Cyclohexanedicarboxylic acid (8CI, 9CI) (CA INDEX NAME)

RN 3971-31-1 HCAPLUS

CN 1,3-Cyclohexanedicarboxylic acid (7CI, 8CI, 9CI) (CA INDEX NAME)

L70 ANSWER 38 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1988:7852 HCAPLUS

DN 108:7852

TI Hydrogenation of carbon monoxide by ruthenium

catalysts: a synergistic effect of chloride salts and weak acids

AU Yoshida, Shinichi; Mori, Shoichiro; Kinoshita, Hisao; Watanabe, Yoshihisa

CS Cent. Res. Lab., Mitsubishi Petrochem. Co., Ltd., Ami, 300-03, Japan

SO J. Mol. Catal. (1987), 42(2), 215-27 CODEN: JMCADS; ISSN: 0304-5102

DT Journal

LA English

AB Hydrogenation of CO by a Ru-

bis(triphenylphosphine)iminium chloride-acid system was examd. A synergistic effect was obsd. for a combination of halide salts and weak acids. Ethylene glycol, MeOH, and EtOH were the major products. Mechanistic studies suggested that a single catalytic species, presumably the hydroxymethyl-metal intermediate, was responsible for a major part of the glycol and MeOH. Pos. effects of moderately polar solvents and weak

acids indicated the ion-paired nature of the catalytic species.

IT 100-21-0, Terephthalic acid, uses and miscellaneous

RL: USES (Uses)

(carbon monoxide hydrogenation in presence of ruthenium catalysts and)

RN 100-21-0 HCAPLUS

CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)

L70 ANSWER 39 OF 58 HCAPLUS COPYRIGHT 2000 ACS

AN 1987:554893 HCAPLUS

DN 107:154893

TI Purification of crude terephthalic acid

IN Schroeder, Hobe; James, David Eugene

PA Amoco Corp., USA

SO Eur. Pat. Appl., 19 pp.

CODEN: EPXXDW

DT Patent

LA English

FAN.CNT 1

	PATENT NO.	KIND	DATE	API	PLICATION NO.	DATE
ΡI	EP 222500	A1	19870520	ΕP	1986-307680	19861003
	EP 222500	B1	19900103			
		Searched	by John Dantzma	an	703-308-4488	

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R: AT, BE, CH, DE, ES, FR, GB, IT, LI, LU, NL, SE
     AT 49194
                         Ε
                              19900115
                                              AT 1986-307680
                                                                 19861003
     CN 86106971
                              19870408
                         Α
                                               CN 1986-106971
                                                                 19861007
     CN 1020894
                              19930526
                         В
     JP 62129248
                         A2
                              19870611
                                               JP 1986-238988
                                                                 19861007
     US 4892972
                         Α
                              19900109
                                              US 1989-344657
                                                                 19890427
PRAI US 1985-785322
                        19851007
     US 1986-905766
                        19860910
     EP 1986-307680
                        19861003
AB
     The title process comprises hydrogenation of aq. solns. of crude
     terephthalic acid (I) at 100-350.degree. in successive Group
     VIII metal/C and Pd/C catalyst beds with recovery of purified I by
     recrystn. A crude I stream contg. .apprx.2700 ppm 4-carboxybenzaldehyde was hydrogenated at 280.degree./975 psig with H partial pressure 50 psi
     using Rh/C and Pd/C successive catalyst beds, giving an effluent
     contg. 2433 ppm toluic acid and 1595 ppm BzOH vs. 3227 and 705, resp.,
for
     Pd/C catalyst only.
ΙT
     100-21-0P, Terephthalic acid, preparation
     RL: PUR (Purification or recovery); PREP (Preparation)
         (purifn. of, hydrogenation in multilayer catalyst beds for)
RN
     100-21-0 HCAPLUS
     1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)
CN
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L70

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AN
     1987:67829 HCAPLUS
DN
     106:67829
ΤI
     Purification of terephthalic acid to relatively low levels of
     4-carboxybenzaldehyde and catalyst therefor
IN
     Schroeder, Hobe
PΑ
     Amoco Corp., USA
SO
     U.S., 8 pp.
     CODEN: USXXAM
DT
     Patent
LA
     English
FAN.CNT 1
     PATENT NO.
                      KIND
                             DATE
                                            APPLICATION NO.
                                                              DATE
PΙ
     US 4629715
                       Α
                             19861216
                                            US 1985-785321
                                                              19851007
     EP 222499
                             19870520
                                            EP 1986-307679
                       Α1
                                                              19861003
     EP 222499
                             19910102
                       В1
         R: AT, BE, CH, DE, ES, FR, GB, IT, LI, LU, NL, SE
     AT 59630
                       E
                             19910115
                                            AT 1986-307679
                                                              19861003
     CN 86106988
                             19870408
                                            CN 1986-106988
                       Α
                                                              19861007
     CN 1019112
                       В
                             19921118
     JP 62129247
                       A2
                             19870611
                                            JP 1986-238987
                                                              19861007
PRAI US 1985-785321
                      19851007
     EP 1986-307679
                       19861003
                   Searched by John Dantzman
                                                703-308-4488
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ANSWER 40 OF 58 HCAPLUS COPYRIGHT 2000 ACS

- AB Aq. solns. of crude terephthalic acid are purified to low 4-carboxybenzaldehyde concns. under hydrogenation conditions by using a catalyst bed comprising a 1st layer of active carbon contg. Pd and a 2nd layer of active C contg. Rh. The method extends the useful life of the Pd-C catalyst.
- RN 100-21-0 HCAPLUS
- CN 1,4-Benzenedicarboxylic acid (9CI) (CA INDEX NAME)